

7/1946

**THE
SERVICE PARTS
LIST**

for the



TWO-LITRE
(SA Type)

BL HERITAGE LTD
THE CASTLE RD., STUDLEY

Service Parts List

for the



Two-Litre

(SA Type)

Foreword.

The Service Parts List has been compiled and illustrated to assist as far as possible the correct ordering of replacement parts, and it will be found that the reference numbers on the illustrations correspond with those in the left-hand columns of the Service Parts List.

When ordering replacements it is of the greatest assistance to our Service Department if the part required is given its correct reference number and description, and the chassis, engine and body numbers should be quoted in all correspondence as well as on the order itself, as delay and misinterpretation of orders are thus avoided.

We would also draw your attention to the fact that you will get quicker service if you place all your orders with our Distributors in your territory, who are holding very adequate stocks of M.G. Spares.

The name and address of the nearest Distributors is given in the Instruction Manual supplied with the car, and we feel sure that all your requirements will receive every consideration and attention.

May we request you, therefore, to get into touch with our Distributors for all your future orders?

We cannot stress too highly the *danger* of fitting non-genuine parts to M.G. cars, and we strongly advise all M.G. owners to insist and see that for all repairs and replacements only genuine M.G. parts are fitted.

M.G. parts are specially designed and manufactured to withstand the stresses imposed, and we would warn all owners that the fitting of non-genuine parts renders the guarantee *null and void*.

The Company only fit the highest grade and best known proprietary fittings, but we give no guarantee whatsoever in respect of tyres, lamps, electrical equipment, speedometers, clocks or any other proprietary fittings of any type supplied with the car or otherwise, as such proprietary fittings are usually covered by a guarantee issued by their respective manufacturers.

All questions involving the replacement or repair of any such proprietary fittings should therefore be taken up direct with the manufacturers concerned, and not with The M.G. Car Company Ltd. (See list overleaf.)

February, 1937.

Revised September, 1939.

Revised Sept., 1946

TELEGRAMS:
"EMGEE"
ABINGDON

THE  CAR
COMPANY LTD
ABINGDON-ON-THAMES
BERKSHIRE

TELEPHONE:
251
ABINGDON

SPECIAL NOTE REGARDING PROPRIETARY FITTINGS

All claims for replacement of alleged defective proprietary parts must be referred direct to the respective component manufacturers or their nearest Service Station *and not to The M.G. Car Company Limited.*

New proprietary equipment and component parts can be obtained direct from the manufacturers as listed below or from the Service Department of The M.G. Car Company Limited at current list prices.

<i>Name of Part.</i>	<i>Name and Address of Manufacturer.</i>
Dynamo	J. Lucas Ltd., Great King Street, Birmingham.
Starter	Ditto
Starter Switch	Ditto
Distributor	Ditto
Ignition Coil	Ditto
Junction Box	Ditto
Regulator Box	Ditto
Ammeter	Ditto
Ignition Warning Light	Ditto
"Thirtilite"	Ditto
Instrument Panel and Switches	Ditto
Lamps	Ditto
Electric Bulbs	Ditto
Battery	Ditto
Electric Horn	Ditto
Windscreen Wiper	Ditto
Driving Mirror	Ditto
Illuminated Rear Number-plate	Ditto
"Trafficators"	Ditto
Dipper Switch	Ditto
Stop Lamp Switch	Ditto
Steering Column Controls	Ditto
Shock Absorbers	Luvax Ltd., Luvax Works, Warple Way, Acton, W.3.
Speedometer and Cable	British Jaeger Instruments Ltd., Chronos Works, N. Circular Road, London, N.W.2.
Revolution Counter and Cable	Ditto
Clock	Ditto
Reduction Box for Revolution Counter	Ditto
Oil Pressure Gauge	Ditto
Oil and Petrol Level Gauge	Ditto
Attachments for ditto	Ditto
Radiator Thermometer	Ditto
Thermostat	S. Smith & Sons (Motor Accessories) Ltd., Cricklewood Works, London, N.W.2.
Hydraulic Jacks... ..	Ditto
Carburettors	The S.U. Carburetter Co. Ltd., East Works, Bordesley Green Rd., Adderley Park, Birmingham.
Petrol Pumps	Ditto
Tyres	Dunlop Rubber Co. Ltd., Fort Dunlop, Birmingham.
Bumpers	Wilmot-Breeden Ltd., Eastern Works, Camden Street, Birmingham.
Sun Visor	Ditto
Radiator	To Authorised M.G. Radiator Repair Stations.
Sparkling Plugs	Champion Sparking Plug Co. Ltd., 83 Pall Mall, London, S.W.1.
Air Cleaner	A.C. Sphinx Sparking Plug Co. Ltd., Dunstable, Beds.

INDEX

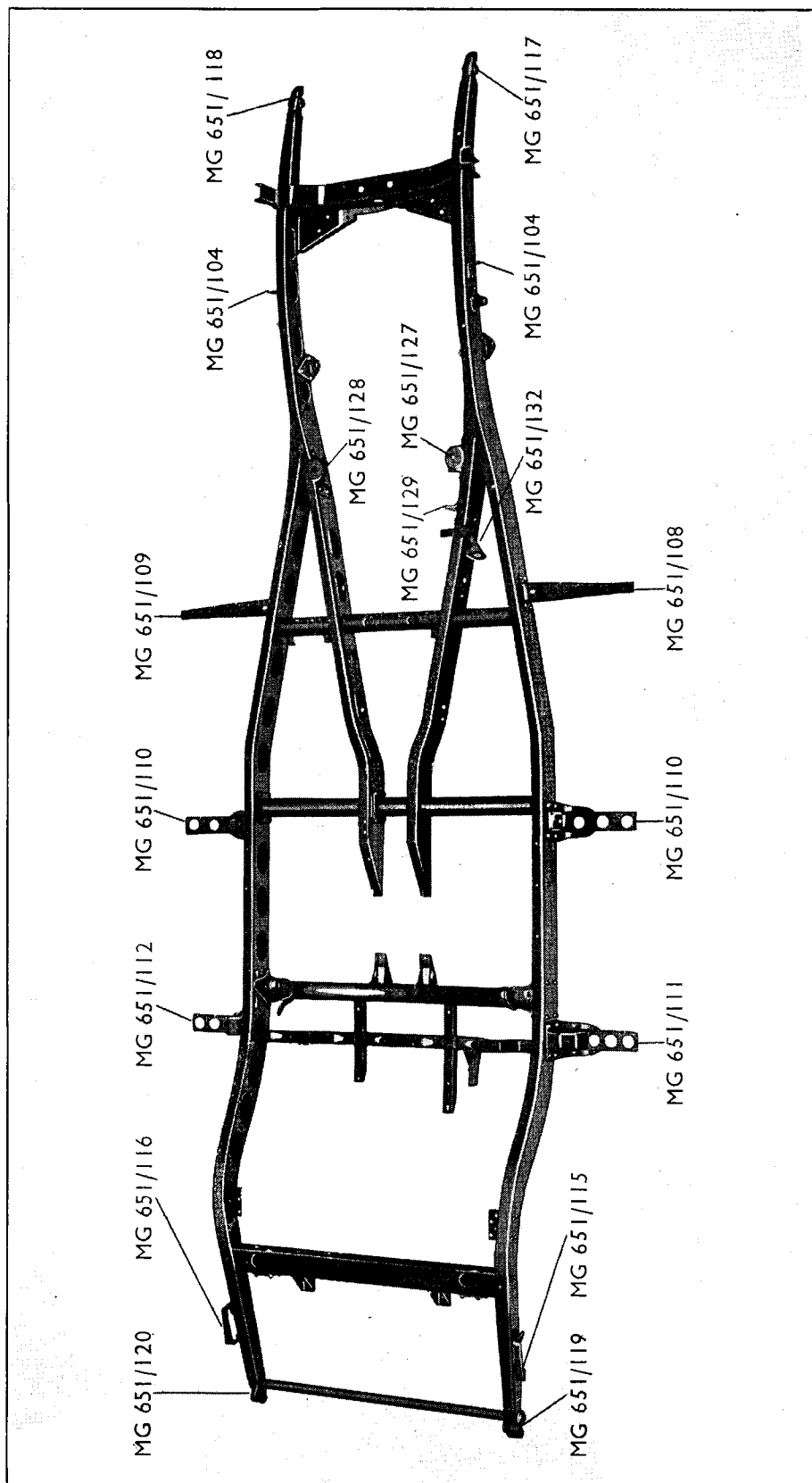
	<i>Page</i>		<i>Page</i>
Accelerator	40	Connecting Rods	17
Axle (Front)	4—7	Crankshaft and Bearings	14
Axle (Rear)	8—11	Cylinder Block	12—13
Badge Bar	61	Cylinder Head	18
Battery	55	Distributor	24
Body Details (Saloon)	65—73	Dynamo	23
Body Details (Foursome)	73—75	Fan	26
Bonnet and Fasteners	58	Flywheel	14
Brake Gear	35—40	Front Bearer Plate	13
Bumper (Front)	61	Gearbox	30—33
Bumper (Rear)	61	Gearbox Remote Control	33—34
Carpets (Saloon)	72	Lubrication Details	24—25
Chassis Frame	4	Manifolds	19
Controls	40	Oil Filter	25
Dashboard	51	Oil Pipes	25
Differential	11	Oil Pump	25
Engine Mounting	34	Pistons	17
Exhaust System	42	Starter Motor	23
Facia Equipment	51—52	Thermostat	26—29
Floorboards (Saloon)	72	Timing Chain Case	14
Footwell	65	Valve Gear	18
Harnessed Cables	56	Water Pump	26—29
Hood	74	Propeller Shaft	11
Horn	55	Radiator and Connections... ..	42
Ignition Coil	56	Regulator Box	55
Instrument Panel	51	Running-boards	57
Jacking System	48—51	Seats (Saloon)	68
Junction Box	55	Shock Absorbers	46
Lamps	52—53	Spare Wheel Carrier	62
Lubricating System... ..	47	Splasher	61
Mirror... ..	55	Springs (Front)	7—8
Number-plates	46—47	Springs (Rear)	12
Petrol Pipes	45	Steering Gear	41
Petrol Pump... ..	45	Tools	75
Petrol Tank	45	Wheels	45
Power Unit Details	12	Windscreen (Saloon)	68—69
Bell Housing	13	Windscreen (Foursome)	74
Camshaft and Bearings	17	Windscreen Wiper	54
Carburettors	19—23	Wings (Front)	57
Clutch	29	Wings (Rear)	57

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
CHASSIS FRAME				
MG651	Chassis frame assembly ...	1	1	1
MG840	... Ceased Ch. No. SA2751	1	1	1
MG651/104	" " " " " " Comm. Ch. No. SA2752	2	2	2
MG651/108	Bracket for front Lockheed hose ...	1	1	1
MG651/109	Front wing rear stay and body bracket O/S ...	1	1	1
MG651/110	" " " " " " N/S ...	2	2	2
MG651/111	Step iron and "body" bracket (front) ...	1	1	1
MG651/112	" " " " " " (rear) O/S ...	1	1	1
MG651/112	" " " " " " (rear) N/S ...	1	1	1
MG651/115	Body "bracket" (rear) O/S ...	1	1	1
MG651/116	" " " " " " (rear) N/S ...	1	1	1
MG651/155	Packing for ditto (front) ...	2	2	2
MG651/156	" " " " " " (rear) ...	2	2	2
MG651/127	Engine rear support bracket O/S ...	1	1	1
MG651/128	" " " " " " N/S ...	1	1	1
MG651/129	Clutch stop bracket ...	1	1	1
MG651/132	Pedal shaft and master cylinder bracket ...	1	1	1
MG651/121	Bush for dumb-iron... Ceased Ch. No. SA2751	8	8	8
MG805/112	Ditto (screwed) Comm. Ch. No. SA2752	4	4	4
S75/10	Rubber buffer (rear axle stop) ...	2	2	2
MG651/150	Front spring rear bracket ...	2	2	2
MG651/117	Front dumb-iron O/S ...	1	1	1
MG651/118	" " " " " " N/S ...	1	1	1
MG651/119	Rear dumb-iron O/S ...	1	1	1
MG651/120	" " " " " " N/S ...	1	1	1
MG805/114	Front dumb-iron O/S ...	1	1	1
MG805/115	" " " " " " N/S ...	1	1	1
MG840/111	Petrol tank support bracket ...	2	2	2
MG840/104	Rear dumb-iron O/S ...	1	1	1
MG840/105	" " " " " " N/S ...	1	1	1
MG651/161	Frame reinforcement O/S ...	1	1	1
MG651/162	" " " " " " N/S ...	1	1	1

ALTERATIONS

FRONT AXLE ASSEMBLY (illustration on page 6)				
MG842	Front axle assembly (less springs and wheels) ...	1	1	1
MG806/112	Front axle beam ...	1	1	1
MG662/1	Steering knuckle O/S (with bushes) ...	1	1	1
MG662/2	" " " " " " N/S (with bushes) ...	1	1	1
MG761/1	" " " " " " O/S (with bushes) ...	1	1	1
MG761/2	" " " " " " N/S (with bushes) ...	1	1	1
MG806/4	" " " " " " O/S (with bushes) ...	1	1	1
MG806/5	" " " " " " N/S (with bushes) ...	1	1	1
MG662/104	Bush for steering knuckle (top) ...	2	2	2
MG662/105	Ditto (bottom) ...	2	2	2
MG806/116	Ditto (top) ...	2	2	2
MG806/117	Ditto (bottom) ...	2	2	2
MG662/106	Slotted nut for steering knuckle (R.H. thread) ...	1	1	1
MG662/107	" " " " " " (L.H. thread) ...	1	1	1
MG662/135	Steering arm O/S ...	1	1	1
MG662/136	" " " " " " N/S ...	1	1	1
MG761/102	" " " " " " O/S ...	1	1	1
MG761/103	" " " " " " N/S ...	1	1	1
MG842/100	" " " " " " O/S ...	1	1	1
MG842/101	" " " " " " N/S ...	1	1	1
MG662/137	Steering draglink lever Comm. Axle No. 2968	1	1	1
S95/4	Key for steering arms and draglink lever ...	3	3	3
MG662/111	Castle nut for steering arms and draglink lever	3	3	3

Please Quote Chassis, Engine and Body Numbers when ordering Parts



Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four some
MG662/112	Steering knuckle king pin		2	2	2
MG662/127	Thrust washer for king pin (.183" —.185" thick) ...	Ceased Ch. No. SA2751		As required	
MG662/128	Ditto (.185"—.187" thick)			As required	
MG662/129	Ditto (.187"—.189" thick)			As required	
MG662/115	Cap for steering knuckle top bush		2	2	2
MG806/106	Steering knuckle king pin ...		2	2	2
MG806/107	Thrust washer for king pin (upper) ...		2	2	2
MG806/108	Ditto (lower) ...	Comm. Ch. No. SA2752	2	2	2
MG806/114	Lock washer for ditto ...		2	2	2
MG806/109	Felt washer for king pin ...		2	2	2
MG806/110	Retainer for ditto ...		2	2	2
MG715/137	Plug for steering knuckle (bottom)		2	2	2
MG662/113	Cotter pin for king pin ...		2	2	2
MG662/116	Steering stop ...		2	2	2
MG662/6	Front hub (with studs) O/S ...		1	1	1
MG662/7	" " " " N/S ...		1	1	1
MG662/138	" Stud for front hubs... ..		10	10	10
P234/113	Screw for front hub (split pin hole) ...		2	2	2
MG662/8	Felt oil retaining washer for front hub with retainer ...	Ceased Axle No. 1000	2	2	2
MG662/126	Oil seal for front hub Comm. Axle No. 1001		2	2	2
MG662/120	Distance washer for front hub ...		2	2	2
X662/1	Ball bearing (inner) for front hub ...		2	2	2
MG662/121	Distance tube for front hub bearings ...		2	2	2
X110/86	Ball bearing (outer) for front hub ...		2	2	2
MG662/122	Brake-drum ...		2	2	2
MG662/5	Track rod assembly ...	Ceased Ch. No. SA2146	1	1	1
MG662/123	Track rod tube ...		1	1	1
MG761/3	Track rod assembly ...	Comm. Ch. No. SA2147	1	1	1
MG761/104	Track rod tube ...		2	1	1
MG842/1	Track rod assembly ...	Comm. Ch. No. SA2752	1	1	1
MG842/102	Track rod tube ...		1	1	1
A918	Track rod end assembly (R.H. thread)		1	1	1
A919	" " " " (L.H. thread)		1	1	1
A918/100	" Pinch bolt for track rod ends		2	2	2
A918/101	Felt washer for track rod ball pin	Ceased Ch. No. SA2751	2	2	2
A918/102	Cover for ditto ...		2	2	2
A918/103	Spring for ditto ...		2	2	2
A918/105	Nut for ball pin ...		2	2	2
A1141	Track rod end assembly (R.H. thread)		1	1	1
A1142	" " " " (L.H. thread)		1	1	1
A1141/100	Dust cover (outer) ...		2	2	2
A1141/101	Spring for ditto ...	Comm Ch. No. SA2752	2	2	2
A1141/102	Nut for ball pin ...		1	1	1
N842/1	Lock nut for track rod tube (R.H. thread) ...		1	1	1
X842/2	Ditto (L.H. thread) ...		1	1	1
N842/3	Lock washer for ditto ...		2	2	2
A918/104	Nut for pinch bolt ...	Ceased Ch. No. SA2751	1	1	1
A1141/103	Nut for ball pin ...	Comm.	1	1	1

ALTERATIONS

FRONT SPRINGS AND SHACKLES					
MG672	Front spring complete ...		2	2	2
MG672/1	Front spring main leaf (with bushes)		2	2	2
MG651/121	Bush for main leaf ...	Ceased Ch. No. SA2751	8	8	8
S98/11	Packing washer for ditto ...		4	4	4
MG672/101	Front spring 2nd leaf ...		2	2	2
MG672/2	Front spring 3rd leaf (with clips)		2	2	2
MG672/103	Leaf clip for 3rd leaf ...		4	4	4

Please Quote Chassis, Engine and Body Numbers in all Correspondence

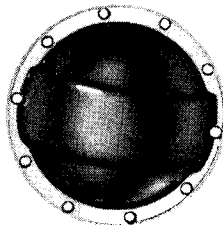
Part No.	DESCRIPTION		No. Used		Four- some
			Saloon	Tourer	
MG672/104	Front spring 4th leaf ...	Ceased Ch. No. SA2751	2	2	2
MG672/105	Front spring 5th leaf ...		2	2	2
MG672/106	Front spring 6th leaf ...		2	2	2
MG672/107	Front spring 7th leaf ...		2	2	2
MG672/3	Front spring 8th leaf (with clips)		2	2	2
MG672/109	Leaf clip for 8th leaf ...		4	4	4
MG672/110	Front spring 9th leaf ...		2	2	2
MG672/111	Locating bolt for front spring (centre) ...		2	2	2
MG672/112	Screw for leaf clips ...		8	8	8
S53/14	Distance tube for ditto ...		8	8	8
MG841	Front spring complete ...	Comm. Ch. No. SA2752	2	2	2
MG841/1	Front spring main leaf (with bushes)		2	2	2
MG805/112	Bush for main leaf (front)		2	2	2
MG651/121	" " " " (rear) ...		4	4	4
S98/11	Packing washer for ditto ...		2	2	2
MG841/101	Front spring 2nd leaf ...		2	2	2
MG841/2	Front spring 3rd leaf (with clips)		2	2	2
MG808/103	Leaf clip for 3rd leaf ...		4	4	4
MG841/103	Front spring 4th leaf ...		2	2	2
MG841/104	Front spring 5th leaf ...		2	2	2
MG841/105	Front spring 6th leaf ...	Comm. Ch. No. SA2752	2	2	2
MG841/106	Front spring 7th leaf ...		2	2	2
MG841/3	Front spring 8th leaf (with clips)		2	2	2
MG841/108	Leaf clip for 8th leaf ...		4	4	4
MG841/109	Front spring 9th leaf ...		2	2	2
MG672/112	Locating bolt for front spring (centre) ...		2	2	2
MG808/110	Screw for leaf clips ...		8	8	8
MG808/111	Distance tube for ditto ...		8	8	8
S44/47	Front spring front shackle...		1	1	1
S62/2	Shackle pin for front spring (front) ...	Ceased Ch. No. SA2751	4	4	4
S38/7	Slotted nut for ditto ...		4	4	4
S56/36	Front spring front shackle...		4	4	4
S62/8	Shackle pin for front spring		4	4	4
S94/8	Felt washer for ditto ...		8	8	8
S38/18	Nut for ditto ...		8	8	8
S62/3	Rear pin for front spring ...		2	2	2
S38/7	Slotted nut for ditto ...		2	2	2
S75/15	Buffer for front spring ...		2	2	2
S69/3	Retaining plate for ditto ...		2	2	2
S51/3	Pad for front spring " U " clip ...	Comm. Ch. No. SA2752	4	4	4
S55/16	Distance collar for front spring " U " clip ...		8	8	8
S53/5	" U " clip for front spring ...		4	4	4
S44/37	Bracket for torque cable O/S ...		1	1	1
S44/38	" " " " N/S ...		1	1	1
S96/4	Torque cable ...		2	2	2
S48/4	Fork end for ditto ...		2	2	2
S47/6	Fulcrum pin for ditto ...		4	4	4

ALTERATIONS

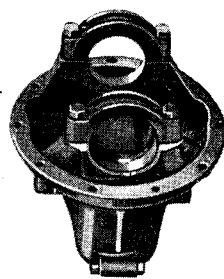
REAR AXLE ASSEMBLY AND PROPELLER SHAFT					
MG663	Rear axle assembly (less springs and wheels) ...	1	1	1	
MG663/1	Rear axle housing assembly ...	1	1	1	
MG689/129	Drain plug for ditto Comm. Axle No. 1889	1	1	1	
MG663/109	Oil return bush for axle housing O/S ...	1	1	1	
MG663/110	" " " " " N/S ...	1	1	1	
MG663/2	Differential carrier complete with differential assembly and crown wheel and pinion ...	1	1	1	
MG663/3	Differential carrier with differential bearing caps ...	1	1	1	
X364/8	Dowel bush for differential bearing caps ...	4	4	4	

Please Quote Chassis, Engine and Body Numbers when ordering Parts

MG 663/141



MG 663/3



MG 663/134



MG 663/156



MG 663/121



MG 663/109



MG 663/4



MG 663/129



X 662/1

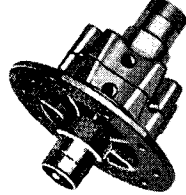


MG 663/122

MG 663/152



MG 663/7



MG 663/6

X 663/1



X 663/2



MG 663/132



MG 663/125



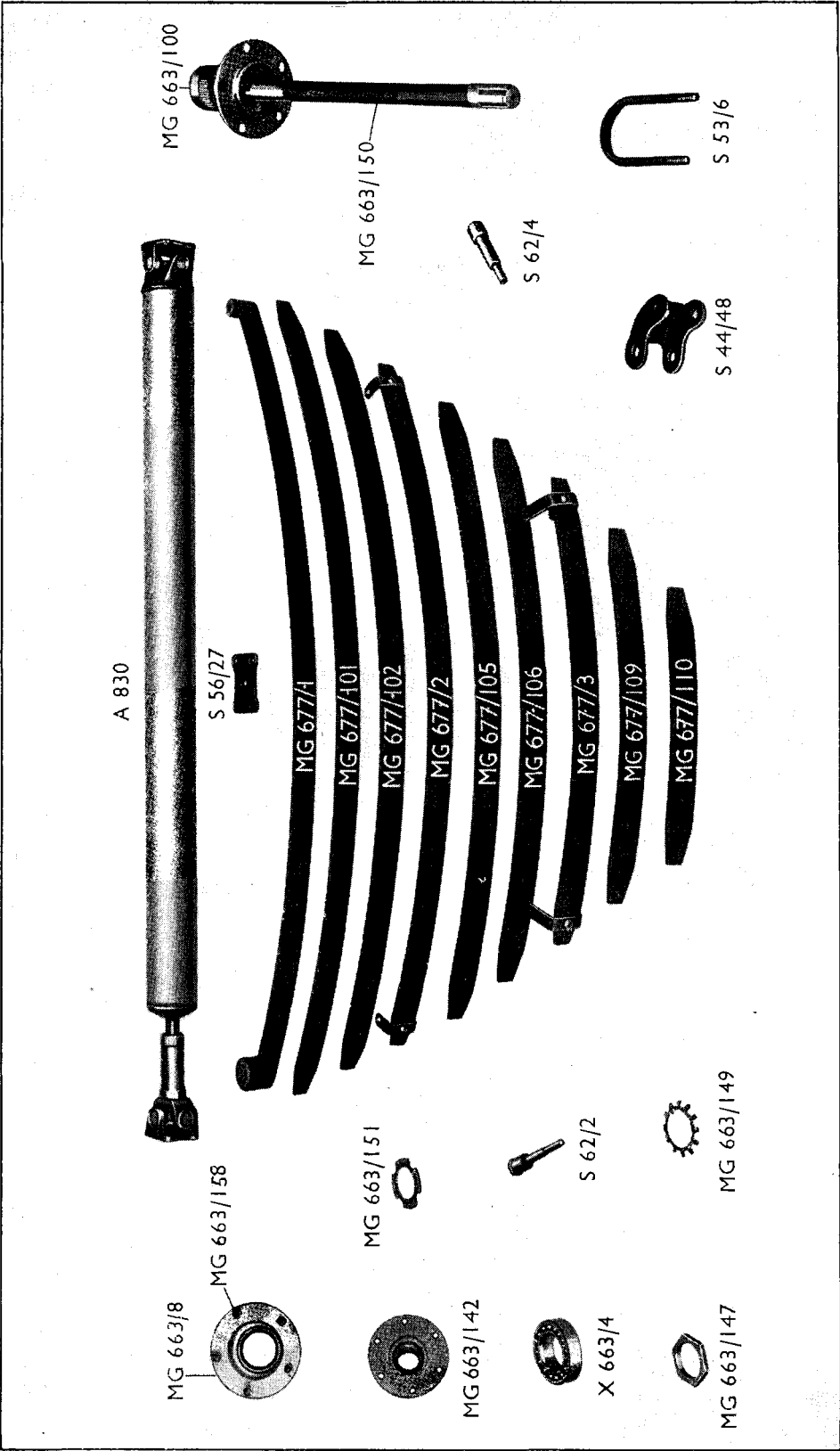
X 663/3



MG 663/124



MG 663/123



Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
S33/44	Bolt for differential bearing caps	4	4	4
MG663/152	Oil filler plug and dipstick adaptor	1	1	1
MG663/4	Rear axle dipstick	1	1	1
MG663/5	Differential assembly (less crown wheel and pinion)	1	1	1
MG663/6	Differential case complete	1 pair	1 pair	1 pair
MG663/121	Differential wheel	2	2	2
MG663/122	Differential pinion	4	4	4
X555/3	Differential spider	1	1	1
S33/43	Bolts for differential case	8	8	8
X364/12	Lock washer for ditto	4	4	4
X663/1	Bearing for differential case	2	2	2
MG663/123	Adjusting nut for ditto	2	2	2
MG663/124	Lock washer for ditto	2	2	2
S31/4	Screw for ditto	2	2	2
MG663/7	Crown wheel and pinion (12/57 ratio)	1 pair	1 pair	1 pair
S33/45	Bolt (crown wheel to differential case)	10	10	10
MG663/128	Lock washer for ditto	5	5	5
X662/1	Ball bearing for pinion	1	1	1
X663/2	Thrust bearing for pinion (rear)	1	1	1
MG663/153	Dowel for ditto	1	1	1
MG663/129	Bevel pinion housing	1	1	1
MG663/154	Spacer tube for pinion bearing			
	Comm. Axle No. 762	1	1	1
MG663/131	Shim for ditto (.005")		As required	
X663/3	Thrust bearing for pinion (front)	1	1	1
MG663/125	Leather washer for pinion	1	1	1
MG663/132	Retaining spring for ditto	1	1	1
MG663/133	Retaining cup for ditto	1	1	1
MG663/134	Cover plate for ditto	1	1	1
MG663/138	Lock for bevel pinion housing	1	1	1
MG663/156	Universal joint flange Comm. Ch. No. SA1829	1	1	1
S38/13	Nut for ditto... Comm. Axle No. 687	1	1	1
MG663/137	Washer for ditto	1	1	1
MG663/139	Joint for differential carrier	1	1	1
MG663/140	Joint for rear axle rear cover	1	1	1
MG663/141	Rear axle rear cover	1	1	1
MG663/142	Support for rear hub bearing O/S	1	1	1
MG663/143	" " " " N/S	1	1	1
MG663/8	Rear hub bearing housing (with stud)	2	1	1
MG663/158	Stud for ditto	10	1	1
MG663/155	Joint for rear hub ... Comm. Axle No. 1266	2	1	1
MG663/146	Oil seal for rear hub	2	1	1
X663/4	Ball bearing for rear hub	2	1	1
MG663/157	Shim for ditto		As required	
MG663/147	Nut for ditto (R.H. thread)	1	1	1
MG663/148	" " " (L.H. thread)	1	1	1
MG663/149	Lock washer for ditto	2	2	2
MG663/9	Rear hub O/S (with axle shaft)	1	1	1
MG663/10	" " N/S (with axle shaft)	1	1	1
MG663/100	Rear hub O/S	1	1	1
MG663/101	" " N/S	1	1	1
MG663/150	Rear axle shaft	2	2	2
MG662/122	Brake-drum	2	2	2
MG663/151	Safety ring for ditto	2	2	2
A830	Propeller shaft (61" long) (for use with direct engagement gearbox) ... Ceased Ch. No. SA0839	1	1	1
A1073	Ditto (55" long) (for use with synchromesh gearbox) Comm.	1	1	1
S33/47	Bolts for propeller shaft flange	8	8	8

ALTERATIONS

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used		Four- some
		Saloon	Tourer	
MG735/290	Stud for cylinder head (long)	13	13	13
MG862/417	" " " " (short)	5	5	5
MG679/558	Stud for main bearings (long)	4	4	4
MG679/557	" " " " (short)	4	4	4
X679/4	Dowel for locating main bearings (in block) ...	4	4	4
MG679/143	Cap for front main bearing	1	1	1
MG679/144	Cap for intermediate main bearing	2	2	2
MG679/145	Cap for rear main bearing... ..	1	1	1
X679/13	Dowel for locating main bearings (in caps) ...	4	4	4
MG679/146	Nut for securing main bearing caps (front and rear)	4	4	4
MG679/478	Ditto (intermediate)	4	4	4
X151/45	Stud for fan bracket	2	2	2
X679/5	Dowel for tappet blocks	6	6	6
MG679/232	Sleeve for distributor	1	1	1
MG679/110	Water jacket cover-plate	1	1	1
MG679/111	Joint for ditto	1	1	1
P151/331	Bolt for securing cover-plate	32	32	32
MG679/113	Washer for ditto	32	32	32
MG679/112	Drain tap for cylinder block	1	1	1
P151/110	Washer for ditto	1	1	1
MG679/118	Bearing block for tappets	3	3	3
MG679/120	Guard for ditto	3	3	3
X679/7	Bolt for securing tappet blocks	6	6	6
MG679/119	Lock plate for tappet block securing bolts ...	3	3	3
MG679/1	Tappet inspection cover (with securing nuts) ...	1	1	1
MG679/122	Nut for tappet inspection cover	3	3	3
X679/8	Circlip for ditto	3	3	3
MG679/123	Washer for ditto	3	3	3
MG679/124	Joint for tappet inspection cover... ..	1	1	1
MG679/28	Breather pipe clip (with bolt, nut and spring washer)	1	1	1
X679/41	Bolt for ditto	1	1	1
X151/5	Nut for ditto	1	1	1
X151/6	Spring washer for ditto	1	1	1
S117/1	Breather pipe	1	1	1
S49/11	Clip for ditto (to oil base) Ceased Ch. No. SA2751	1	1	1
S49/28	" " " (to oil base) Comm. Ch. No. SA2752	1	1	1

[illegible]

MG679/125	Bell Housing	1	1	1
MG679/479	Joint for ditto	1	1	1
X679/3	Bolt (bell housing to block)	12	12	12
X151/15	Spring washer for ditto	12	12	12
N679/2	Dowel for bell housing	2	2	2

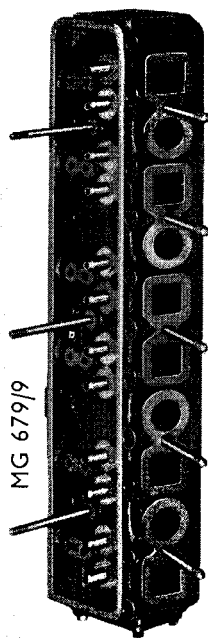
FRONT BEARER PLATE AND TIMING CHAIN CASE (Illustration on page 19)									
MG679/58	Front bearer plate	complete with engine support brackets	1	1	1
MG679/229	Stud for dynamo support	1	1	1
MG679/132	Engine front support bracket	O/S	1	1	1
MG679/133	" for "ditto "	N/S	1	1	1
X679/6	Bolt for "ditto "	6	6	6

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
X151/27	Nut for engine front support bracket bolt	6	6	6
X151/28	Spring washer for ditto	6	6	6
MG679/130	Joint for front bearer plate	1	1	1
X151/19	Bolt for securing front bearer plate	10	10	10
MG679/131	Ditto (thin head)...	1	1	1
X151/15	Spring washer for ditto	11	11	11
X679/2	Dowel for front bearer plate	2	2	2
MG679/2	Timing chain case assembly	1	1	1
MG679/135	Cover for oil seal	1	1	1
X679/12	Oil seal washer	1	1	1
P151/508	Screw for oil seal cover	6	6	6
X151/21	Spring washer for ditto	6	6	6
X679/9	Thrust spring for camshaft	1	1	1
X679/10	Rivet for ditto	1	1	1
MG679/136	Joint for timing chain case	1	1	1
X679/11	Bolt for securing timing chain case	7	7	7
X151/15	Spring washer for ditto	7	7	7

ALTERATIONS

CRANKSHAFT, MAIN BEARINGS AND FLYWHEEL				
MG679/38	Crankshaft with oil pipes	1	1	1
MG795/3	Crankshaft main bearing (front and intermediate)	3	3	3
MG795/4	" " " (rear)	1	1	1
MG679/47	Flywheel with clutch driving pins and dowels	1	1	1
MG679/148	Clutch driving pin (in flywheel)	3	3	3
X679/14	Dowel for crankshaft (in flywheel)	2	2	2
X679/15	Spigot bearing for gearbox first motion shaft	1	1	1
MG679/57	Centre for spigot bearing with pins	1	1	1
MG679/151	Retaining plate for spigot bearing	1	1	1
X679/16	Circlip for spigot bearing	1	1	1
MG679/152	Bolt for securing flywheel	6	6	6
MG679/153	Spring for spigot bearing centre	3	3	3
X679/18	Circlip for ditto	1	1	1
MG679/154	Crankshaft damper plate	2	2	2
X679/19	Dowel for ditto	2	2	2
MG679/156	Spring for ditto	4	4	4
MG679/530	Crankshaft damper plate	2	2	2
MG679/531	Dowel for ditto	2	2	2
MG679/532	Spring washer for ditto	4	4	4
MG679/155	Friction ring for crankshaft damper			
	Ceased Eng. No. QPHG3020	2	2	2
MG827/9	Crankshaft damper	1	1	1
MG679/227	Bolt for ditto	4	4	4
X151/15	Spring for ditto	4	4	4
MG679/157	Camshaft driving sprocket (on crankshaft)	1	1	1
X151/8	Key for ditto	1	1	1
MG679/158	Oil thrower for crankshaft...	1	1	1
MG679/159	Distance piece (through timing chain case)	1	1	1
MG679/160	Fan pulley	1	1	1
MG827/115	Cone for fan pulley	1	1	1
MG827/116	Fan pulley	1	1	1
MG679/161	Nut for crankshaft	1	1	1
MG679/4	Starting dog	1	1	1
MG679/523	Nut for crankshaft (starting dog)	1	1	1
MG679/524	Damper front plate	1	1	1
X151/30	Bolt (securing) for ditto	3	3	3
X151/15	Spring washer for ditto	3	3	3
MG827/119	Washer for crankshaft nut	1	1	1
X679/20	Retainer for crankshaft nut			
	Ceased Eng. No. QPHG3020	1	1	1
MG827/120	Ditto	1	1	1
	Comm. Eng. No. QPHG3021			

Please Quote Chassis, Engine and Body Numbers when ordering Parts

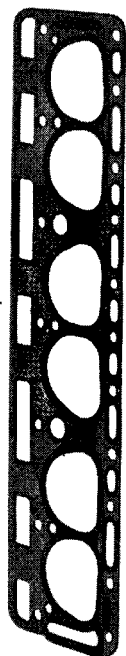


MG 679/9

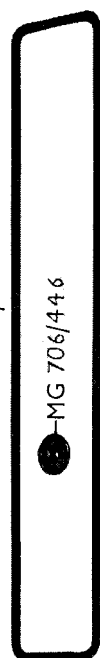
MG 679/12



MG 679/208



MG 679/213



MG 706/446

P 110/469



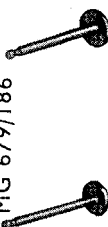
MG 679/53



MG 679/52



MG 679/186



MG 706/449

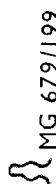


MG 827/140 MG 679/100

MG 679/42



MG 679/189



MG 679/199



MG 706/380



MG 679/114



MG 679/195



MG 679/198



MG 679/106



MG 679/197



MG 706/379

Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four- some

ALTERATIONS

CAMSHAFT AND BEARINGS (illustration on page 21)					
MG852/111	Camshaft	...	1	1	1
MG679/165	Timing sprocket (on camshaft)	...	1	1	1
X151/8	Key for ditto	...	1	1	1
MG679/551	Oil deflecting plate for camshaft sprocket	...	1	1	1
	Comm. Eng. No. QPHG2839		1	1	1
MG679/74	Washer for camshaft sprocket with snug	...	1	1	1
X679/23	Screw for camshaft sprocket	...	1	1	1
X679/24	Lock washer for ditto	...	1	1	1
MG679/166	Camshaft bearing (front)	...	1	1	1
MG679/5	" " (front intermediate) (halves)	...	1	1	1
MG679/6	" " (rear intermediate) (halves)	...	1	1	1
MG679/171	" " (rear)	...	1	1	1
MG679/172	Screwed dowel for camshaft bearings	...	3	3	3
MG679/173	Plain dowel for camshaft bearings	...	2	2	2
MG679/174	Timing chain	...	1	1	1

ALTERATIONS

CONNECTING RODS AND PISTONS (illustration on page 15)					
MG679/26	Connecting rod (with cap and bolts)	...	6	6	6
	Ceased Eng. No. QPHG3241		6	6	6
MG827/61	Ditto (less bearing)	...	6	6	6
MG827/331	Big-end bearing for ditto (halves)	...	12	12	12
MG679/559	Bolt for caps...	...	12	12	12
X151/12	Nut for ditto	...	12	12	12
X151/14	Clamp screw for gudgeon pin	...	6	6	6
X151/15	Spring washer for ditto	...	6	6	6
MG679/45	Piston (complete with rings and gudgeon pin)	...	6	6	6
P151/145	Piston ring (top)	...	12	12	12
MG679/480	" " (top scraper)	...	6	6	6
MG679/178	" " (bottom scraper)	...	6	6	6
MG679/59	Piston (complete with rings and gudgeon pin)	...	6	6	6
	Comm. Eng. No. QPHG1166		6	6	6
MG679/482	Piston ring (compression)	...	12	12	12
MG679/483	" " (scraper)	...	6	6	6
MG679/97	Piston (complete with rings and gudgeon pin)	...	6	6	6
MG679/517	Piston ring (compression)	...	12	12	12
MG679/518	" " (scraper)	...	6	6	6
MG795/223	Gudgeon pin	...	6	6	6

Please Quote Chassis, Engine and Body Numbers in all Correspondence



ALTERATIONS

CYLINDER HEAD AND VALVE GEAR

MG679/8	Cylinder head assembly	1	1	1
MG679/9	Cylinder head (studded) with valve guides	1	1	1
MG679/181	Stud for cylinder head cover	3	3	3
P151/256	Stud for manifolds	5	5	5
X151/27	Nut for ditto	5	5	5
MG679/182	Valve guide	12	12	12
MG679/184	Rear cover-plate for cylinder head	1	1	1
MG679/185	Joint for ditto	1	1	1
X151/30	Bolt for ditto	4	4	4
X151/15	Spring washer for ditto	4	4	4
MG679/100	Inlet valve	6	6	6
MG827/140	Exhaust valve	6	6	6
MG706/379	Valve spring (outer)	12	12	12
MG706/380	" " (inner)	12	12	12
MG679/104	Cap for valve springs ...	Ceased Eng. No. QPHG2886	12	12	12
MG679/106	Seating washer for valve springs	12	12	12
MG735/261	Valve spring (outer) ...	Comm. Eng. No. QPHG2887	12	12	12
MG735/262	" " (intermediate)	12	12	12
MG735/263	" " (inner)	12	12	12
MG735/264	Cap for valve springs (top) ...	Comm. Eng. No. QPHG2887	12	12	12
		Ceased Eng. No. QPHG3005			
MG735/265	Seating washer for valve springs ...	Comm. Eng. No. QPHG2887	12	12	12
		Comm. Eng. No. QPHG3006			
MG706/444	Cap for valve springs (top)	12	12	12
MG706/443	Packing ring for ditto (rubber)	12	12	12
MG679/105	Split cotters for valves ...	halves	24	24	24
MG679/186	Support bracket for rocker-shaft (front and intermediate)	5	5	5
MG706/449	Ditto (rear)	1	1	1
MG679/188	Bolt for securing rocker-shaft support brackets	12	12	12
MG679/189	Lock washer for ditto	6	6	6
MG679/190	Washer for rocker-shaft support bracket (locking rocker-shaft)	2	2	2
MG706/450	Ditto (packing) ...	Comm. Eng. No. QPHG3096	4	4	4
MG679/42	Valve rocker-shaft (with plugs)	1	1	1
MG679/193	Spacer tube for rocker-shaft (long)	2	2	2
MG679/194	" " " (medium)	3	3	3
MG679/195	" " " (short)	2	2	2
MG679/196	Spacer spring for rocker-shaft (long)	2	2	2
MG679/197	" " " (medium)	3	3	3
MG679/198	" " " (short)	2	2	2
MG679/199	Spring clip for rocker-shaft	2	2	2
MG679/200	Washer for ditto	2	2	2
MG679/52	Valve rocker with bush (Nos. 1, 3, 5, 7, 9, 11 valves)	6	6	6
MG679/53	" " " (Nos. 2, 4, 6, 8, 10, 12 valves)	6	6	6
MG679/202	Bush for valve rocker	12	12	12
MG679/215	Tappet adjusting screw	12	12	12
X151/7	Lock nut for ditto	12	12	12
MG679/208	Cylinder head gasket	1	1	1
MG679/207	Nut for securing cylinder head	18	18	18
MG679/12	Cylinder head cover assembly	1	1	1
MG679/211	Valve clearance instruction plate	1	1	1
X679/26	Rivet for ditto	2	2	2
MG706/105	Plug for valve cover ...	Ceased	1	1	1
P110/469	Oil filler cap	1	1	1
MG679/213	Joint for cylinder head cover	1	1	1
MG706/446	Nut for securing cylinder head cover	3	3	3
X679/27	Washer for ditto	3	3	3
MG795/216	Tappet	12	12	12
MG679/217	Circlip for tappet ...	Ceased Engine No. QPHG3241	12	12	12
MG679/14	Push rod complete	12	12	12

Please Quote Chassis, Engine and Body Numbers when ordering Parts



ALTERATIONS

MANIFOLDS AND AIR CLEANER (illustration on page 21)			
MG852/5	Induction manifold (front) (studded) ...	1	1
MG852/6	" " (rear) (studded) ...	1	1
MG852/105	Carburetter balance pipe (in manifold) ...	2	2
MG679/400	Stud for carburetter ...	4	4
MG852/7	Balance pipe for carburetters with venturi tube ...	1	1
MG679/350	Hose for ditto ...	2	2
MG852/107	Shield and clip for ditto ...	2	2
MG852/2	Air intake pipe ...	1	1
MG679/330	Hose for ditto ...	1	1
A1168	Clip for ditto } Ceased Ch. No. SA0294 ...	2	2
MG679/325	Joint for air intake pipe ...	4	4
MG679/326	Packing piece for air intake pipe (front) ...	1	1
MG679/327	Stop bracket for slow running control wire ...	1	1
MG852/100	Packing piece for air intake pipe (front) ...	1	1
MG852/101	Stop bracket for slow running and jet control wire ...	1	1
MG852/102	Bolt for air intake pipe ...	4	4
X151/15	Spring washer for ditto ...	4	4
A943	Air cleaner ...	1	1
A1222	Clip for ditto ...	1	1
MG679/61	Exhaust manifold (front) (studded) ...	1	1
MG679/62	" " (rear) (studded) ...	1	1
MG827/321	Stud for exhaust pipe ...	6	6
X679/58	Nut for ditto ...	6	6
X151/28	Spring washer for ditto ...	6	6
MG679/550	Joint for induction and exhaust manifolds ...	1	1
MG679/338	Clamp for manifolds ...	5	5
X706/12	Nut for ditto ...	5	5

ALTERATIONS

CARBURETTERS (illustration on page 21)			
A864/1	Front carburetter complete	Ceased Ch. No. SA2233	1
A1136/1	" " " "	Comm. Ch. No. SA2234	1
A864/2	Rear carburetter complete	Ceased Ch. No. SA2257	1
A1136/2	" " " "	Comm. Ch. No. SA2258	1
A864/6	Float-chamber with stud	Ceased Ch. No. SA2257	2
A1136/6	" " " "	Comm. Ch. No. SA2258	2
A864/148	Stud for cover ...	2	2
A1136/7	Float-chamber cover assembly	Comm. Ch. No. SA2258	2
A864/7	Ditto ...	Ceased Ch. No. SA2257	2
A864/117	Balance lever for float	2	2
A864/118	Fulcrum pin for ditto	2	2
A864/9	Float-chamber needle with seat	2	2
A433/148	Tickler pin for float	Ceased Ch. No. SA2257	2
A1136/104	Tickler pin for float	Comm. Ch. No. SA2258	2
A864/121	Spring for ditto ...	2	2

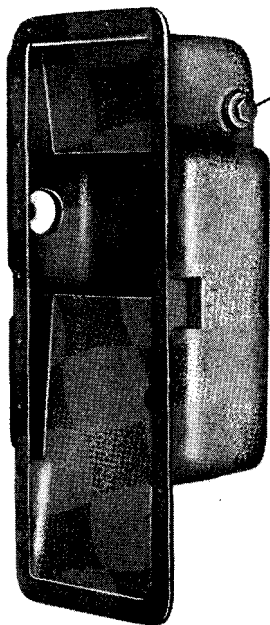
Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
A433/115	Filter for float-chamber cover	2	2	2
A864/116	Banjo union bolt ... Ceased Ch. No. SA2257	2	2	2
A1136/105	" " " " Comm. Ch. No. SA2258	2	2	2
A433/144	Washer for ditto	4	4	4
A864/114	Nut for securing float-chamber cover	2	2	2
A864/109	Overflow pipe (front carburetter) } Ceased Ch.	1	1	1
A864/110	" " (rear carburetter) } No. SA2257	1	1	1
A1136/100	" " (front carburetter) } Comm. Ch.	1	1	1
A1136/101	" " (rear carburetter) } No. SA2258	1	1	1
A864/149	Washer for ditto (top)	2	2	2
A864/145	" " (bottom)	2	2	2
A433/145	Holding-up bolt for float-chamber	2	2	2
A433/146	Washer for ditto (langite)	2	2	2
A433/147	" " (between float-chamber and body)	2	2	2
A864/113	Sealing washer for float-chamber cover	2	2	2
A864/101	Float	2	2	2
A1268/1	Suction chamber (bushed) with piston and rod			
	Ceased Ch. No. SA2751	2	2	2
A1269/1	Ditto (bushed) with piston and rod			
	Comm. Ch. No. SA2752	2	2	2
A864/122	Spring for suction piston	2	2	2
A864/123	Washer for ditto	2	2	2
A433/128	Oil cap for suction chamber			
	Ceased Ch. No. SA2257	2	2	2
A1136/107	Ditto Comm. Ch. No. SA2258	2	2	2
A864/124	Spring washer for ditto	2	2	2
A864/143	Lubricator for suction chamber			
	Ceased Ch. No. SA2257	2	2	2
A960/109	Screw for suction chamber (long)	2	2	2
A433/165	" " (short)	2	2	2
A1136/108	Lubricator for suction chamber } Comm. Ch.	2	2	2
A1136/109	Screw for suction chamber } No. SA2258	4	4	4
S123/25	Carburetter needle	2	2	2
A864/125	Screw for ditto	2	2	3
A864/3	Body with piston plate	2	2	2
A864/144	Jet lever (front carburetter) } Ceased Ch.	1	1	1
A864/126	" " (rear carburetter) } No. SA2233	1	1	1
A562/107	Return spring for ditto	2	2	2
A1136/111	Jet lever (front carburetter) } Comm. Ch.	1	1	1
A1136/112	" " (rear carburetter) } No. SA2234	1	1	1
A1136/113	Return spring for ditto	2	2	2
A433/149	Link for jet lever (front and rear carburetters)			
	Ceased Ch. No. SA2233	2	2	2
A1136/114	Ditto (front and rear carburetters)			
	Comm. Ch. No. SA2234	2	2	2
A864/111	Combined link for jet lever and stop for mixture control cable ... Ceased Ch. No. SA2257	1	1	1
A433/150	Fulcrum pin for ditto (short)	4	4	4
A433/151	" " (long)	2	2	2
A562/7	Jet with head	2	2	2
A864/128	Bearing for jet (top half)	2	2	2
A433/152	Washer for ditto (sealing)	2	2	2
A433/153	Spring for jet bearing (top half)	2	2	2
A433/154	Bearing for jet (bottom half)	2	2	2
A433/155	Washer for ditto (sealing)	2	2	2
A503/115	Gland washer (fabric insertion)	4	4	4
A433/156	" " (brass)	4	4	4
A433/157	Locating sleeve for jet bearing (bottom half) ... } Ceased Ch. No.	2	2	2
A433/158	Washer for ditto (brass) ... } SA2257	2	2	2
A1136/115	Locating sleeve for jet bearing (bottom half) ... } Comm. Ch. No.	2	2	2
A1136/116	Washer for ditto (brass) ... } SA2258	2	2	2
A433/159	" " (langite)	2	2	2
A433/160	Adjusting nut for jet ... Ceased Ch. No. SA2257	2	2	2
A1136/117	" " " " Comm. Ch. No. SA2258	2	2	2
A433/166	Lock spring for ditto	2	2	2
A523/116	Throttle spindle (front)	1	1	1
A864/130	Throttle spindle (rear)	1	1	1
A864/138	Coupling for throttle spindle (front carburetter)	1	1	1
A864/131	" " (rear carburetter)	1	1	1
A864/132	Throttle valve (butterfly)	2	2	2
A864/133	Screw for ditto ... Ceased Ch. No. SA2257	4	4	4

Please Quote Chassis, Engine and Body Numbers when ordering Parts

MG 679/16



MG 679/46



MG 679/444



X 151/43

MG 679/251



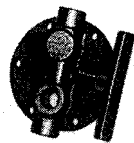
MG 679/250



MG 679/22



MG 679/18



MG 679/88

MG 679/89



MG 679/21



MG 679/20



MG 679/263



MG 679/98

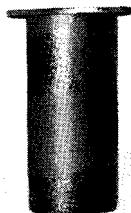


MG 679/80



MG 679/90

MG 679/87



A 913



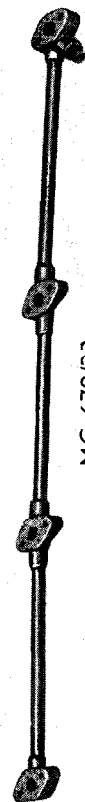
MG 679/258



MG 679/259



MG 679/23



Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four some
A433/122	Screw for throttle valve	Comm. Ch. No. SA2258	4	4	4
A1136/123	Throttle operating lever (accelerator)	...	1	1	1
A469/109	Pinch bolt for ditto	...	1	1	1
A433/162	Throttle stop bell crank lever	...	2	2	2
A433/163	Adjusting screw for ditto	...	2	2	2
A433/164	Lock spring for ditto	...	2	2	2
A469/107	Throttle return spring	...	2	2	2
A469/110	Collar for ditto	...	2	2	2
A1136/118	Throttle stop bell crank lever	...	2	2	2
A1136/119	Adjusting screw for ditto...	...	2	2	2
A1136/120	Lock spring for ditto	...	2	2	2
A1136/121	Throttle return spring	...	1	1	1
A1136/122	Collar for throttle spindles...	...	2	2	2
A469/111	Screw for ditto	...	2	2	2
A1136/3	Connecting rod for throttle spindles with couplings	...	1	1	1
A864/139	Coupling disc for ditto	...	2	2	2
A433/167	Bolt for ditto	...	8	8	8
MG679/440	Connecting rod for jet levers	...	1	1	1
S16/5	Ball joint for ditto	...	2	2	2
X679/87	Lock nut for ditto	...	2	2	2
A1136/4	Connecting rod for jet levers with fork ends	...	1	1	1
MG679/401	Joint for carburetters	...	2	2	2
X706/9	Nut for securing carburetters	...	4	4	4
X151/15	Spring washer for ditto	...	4	4	4

ALTERATIONS

ENGINE ELECTRICAL EQUIPMENT (illustration on page 27)					
A1170	Dynamo	...	1	1	1
A1016/1	Terminal block cover with screw	...	1	1	1
A848/2	Field coil set	...	1	1	1
A848/3	Brush set	...	1	1	1
A1170/2	Brush spring set	...	1	1	1
A848/6	Drive end bracket assembly (less bearing)	...	1	1	1
A1170/1	Commutator end bracket assembly with main brush gear (less brushes and bearing)	...	1	1	1
A848/102	Armature	...	1	1	1
A848/103	Drive end ball race	...	1	1	1
A848/105	Bush for commutator end bracket	...	1	1	1
MG679/225	Pulley for dynamo	...	1	1	1
MG679/226	Support bracket for dynamo	...	1	1	1
MG679/227	Bolt (securing) for ditto	...	2	2	2
X151/15	Spring washer for ditto	...	2	2	2
MG679/228	Dynamo adjusting link	...	1	1	1
MG679/230	Distance tube for ditto	...	1	1	1
X151/3	Bolt for ditto	...	1	1	1
X151/28	Spring washer for ditto	...	1	1	1
P151/151	Swivel bolt for dynamo	...	1	1	1
X151/16	Nut for ditto	...	1	1	1
X151/15	Spring washer for ditto	...	1	1	1
X151/16	Nut for dynamo swivel stud	...	1	1	1
X151/15	Spring washer for ditto	...	1	1	1
A849	Starter	...	1	1	1
A849/1	Starter switch	...	1	1	1
A849/2	Pinion and sleeve assembly	...	1	1	1
A849/3	Field coil set	...	1	1	1
A849/4	Brush set	...	1	1	1
A849/5	Brush spring set	...	1	1	1

Please Quote Chassis, Engine and Body Numbers in all Correspondence

ALTERATIONS

Part Number	Description	Quantity	Unit	Material
MG679/46	Oil base with baffles	1	1	1
MG679/241	Baffle for oil base (front)	1	1	1
MG679/242	" " " (rear)	1	1	1
P151/331	Bolt for baffles	12	12	12
X151/6	Spring washer for ditto	12	12	12
X151/43	Drain plug for oil base	1	1	1
X151/44	Washer for ditto	1	1	1
MG679/243	Joint for oil base	1	1	1
X151/30	Bolt for securing oil base (short)	12	12	12
X679/28	" " " " (long)	10	10	10
X679/29	" " " " (long) (slotted)	2	2	2
X679/30	Spring washer for ditto	24	24	24
MG679/250	Bearer bar for sump (rear)	1	1	1
MG679/251	" " " " (front)	1	1	1
X679/34	Screw (bearer bar to cylinder block)	4	4	4
X679/35	Bolt (rear bearer bar to bell housing)	2	2	2
X151/19	Screw (sump to bearer bar)	4	4	4
X151/15	Spring washer for ditto	4	4	4
MG679/71	Dipstick for oil base	1	1	1
A852	Sump attachment for oil gauge	1	1	1
A852/100	Cover for ditto	1	1	1

24

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
A852/101	Terminal for sump attachment for oil gauge	1	1	1
A852/102	Joint for sump attachment	1	1	1
X679/31	Bolt for sump attachment	6	6	6
X679/32	Spring washer for ditto	6	6	6
MG679/16	Oil suction pipe	1	1	1
MG679/249	Joint for ditto	1	1	1
X679/33	Bolt for ditto	1	1	1
MG679/444	Strainer for oil base	1	1	1
X679/38	Fulcrum pin for ditto	1	1	1
MG679/17	Oil pump assembly	1	1	1
MG679/18	Oil pump body (bushed)	1	1	1
MG795/222	Bush for oil pump body	1	1	1
MG679/80	Oil pump cover with relief valve seat	1	1	1
MG679/264	Seat for relief valve	1	1	1
P151/317	Dowel for oil pump cover	1	1	1
MG679/255	Joint for oil pump cover	1	1	1
MG679/19	Oil pump cover plug with relief valve plug	Ceased Eng. No. QPHG3150		
X679/37	Washer for relief valve plug	1	1	1
MG795/119	Guide for oil pump relief valve	1	1	1
MG795/118	Cover plug for ditto	1	1	1
X679/36	Washer for oil pump cover plug	1	1	1
X679/59	Bolt for oil pump cover (long)	2	2	2
X679/98	" " " " " (intermediate)	2	2	2
X679/39	" " " " " (short)	4	4	4
MG679/258	Oil pump shaft	1	1	1
MG679/259	Oil pump shaft gear	1	1	1
P151/185	Key for ditto	1	1	1
MG679/260	Pin for ditto	1	1	1
MG679/261	Oil pump gear (driving)	1	1	1
P151/185	Key for ditto	1	1	1
X679/8	Circlip for ditto	1	1	1
MG679/98	Oil pump gear (driven) with bush	1	1	1
MG679/520	Bush for oil pump driven gear	1	1	1
MG679/263	Spindle for oil pump driven gear	1	1	1
X151/17	Ball for oil relief valve	1	1	1
P151/319	Spring for ditto	Ceased Eng. No. QPHG3150		
MG795/117	" " " " " Comm. Eng. No. QPHG3151	1	1	1
MG679/20	Oil pipe (pump to filter)	1	1	1
X679/41	Bolt for ditto	2	2	2
MG679/27	Oil filter assembly	1	1	1
MG679/87	Oil filter container assembly	1	1	1
A913	Oil filter element	1	1	1
MG679/88	Oil filter cover assembly	1	1	1
MG489/229	Spring for ditto	1	1	1
MG679/487	Felt washer for ditto	1	1	1
MG679/488	Plate for element	1	1	1
MG679/456	Joint for oil filter cover	1	1	1
MG679/491	Bolt for oil filter cover (short)	5	5	5
MG679/492	" " " " " (long)	1	1	1
MG679/493	Nut for ditto	6	6	6
MG679/89	Relief valve for oil filter	1	1	1
MG679/490	Washer for ditto	1	1	1
MG679/90	Bolt for securing oil pipe banjos to oil filter (with washers)	2	2	2
MG679/495	Washer for ditto (fibre)	2	2	2
MG679/496	" " " (copper and asbestos)	2	2	2
X151/3	Bolt for securing oil filter	2	2	2
X151/28	Spring washer for ditto	2	2	2
MG679/21	Oil pipe (filter to block)	Ceased		
MG852/8	Oil pipe (filter to block)	Comm.		
MG679/270	Joint for ditto	1	1	1
MG679/22	Oil feed pipe (to cylinder head)	1	1	1
MG679/274	Union for ditto	1	1	1
MG679/548	Screw for banjo	Ceased Eng. No. QPHG2649		
MG679/546	Washer for ditto	1	1	1
MG679/23	Oil feed pipe (to bearings)	1	1	1
MG862/391	Joint for ditto	5	5	5
X679/43	Bolt for securing bearing oil feed pipe (front and intermediate)	6	6	6
X679/44	Ditto (rear)	2	2	2
X679/45	Lock plate for bolts	4	4	4
X679/522	Oil feed plug (rear of cylinder head)	1	1	1

Please Quote Chassis, Engine and Body Numbers in all Correspondence



ALTERATIONS

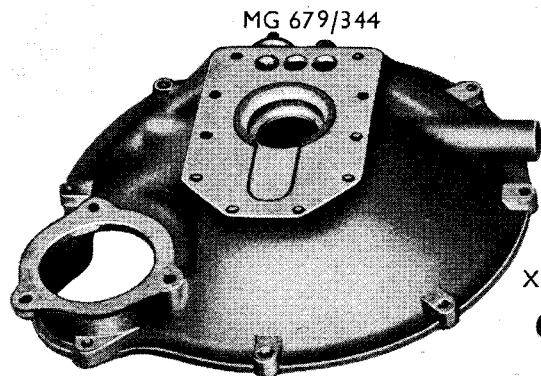
WATER PUMP, FAN AND THERMOSTAT (illustration on page 32)

MG679/402	Fan blade	Ceased Eng.	1	1	1
MG679/403	" " (offset)	No. QPHG2411	1	1	1
MG852/109	" "	Comm. Eng.	1	1	1
MG852/110	" " (offset)	No. QPHG2412	1	1	1
MG679/289	Distance piece for fan blades		1	1	1
MG679/540	Distance ring for fan blades				
	Comm. Eng. No. QPHG2412		1	1	1
X679/47	Bolt for fan blades	Ceased Eng. No. QPHG2411	4	4	4
MG679/541	" " " " Comm. Eng. No. QPHG2412		4	4	4
X151/21	Spring washer for ditto		4	4	4
MG679/91	Water pump assembly		1	1	1
MG679/24	Bearing bracket for water pump (bushed)	Ceased	1	1	1
MG679/283	Bush for ditto	Eng. No.	1	1	1
S1/17	Greaser cup for ditto	QPHG1196	1	1	1
MG679/83	Bearing bracket for water pump (bushed)	Comm.	1	1	1
MG679/473	Bush for ditto	Eng. No.	1	1	1
S1/18	Oiler for ditto	QPHG1197	1	1	1
MG679/286	Water pump spindle	Ceased Eng.	1	1	1
MG679/297	Water pump rotor	No. QPHG1196	1	1	1
MG679/509	Water pump spindle	Comm. Eng.	1	1	1
MG735/281	Water pump rotor	No. QPHG1197	1	1	1
P151/272	Taper pin for ditto		1	1	1
X151/12	Nut for water pump spindle		1	1	1
X679/46	Washer for ditto		1	1	1
MG679/290	Fan pulley		1	1	1
P151/185	Key for ditto		1	1	1
MG679/291	Felt dust excluding washer for spindle (front)		1	1	1
MG679/292	Retaining cover for ditto		1	1	1
MG679/293	Bearing for fan spindle		1	1	1
X679/48	Circlip for ditto		1	1	1
MG679/294	Felt dust excluding washer for spindle (rear) ...		1	1	1
MG679/295	Retaining cover for ditto (front)		1	1	1
MG679/296	Retaining washer for ditto (rear)		1	1	1
MG679/298	Gland packing for water pump		1	1	1
MG679/299	Cover for ditto (rear)	Ceased Eng.	1	1	1
MG679/300	Gland for water pump	No. QPHG1196	1	1	1
P151/549	Key for ditto		1	1	1
MG679/301	Spring for water pump gland		1	1	1
MG679/476	Seal for water pump spindle				
	Comm. Eng. No. QPHG1197		1	1	1
MG679/477	Spring for water pump seal				
	Comm. Eng. No. QPHG1197		1	1	1
	Ceased Eng. No. QPHG1692				
MG679/513	Spring for water pump seal		1	1	1
MG679/514	Collar for ditto	Comm. Eng.	1	1	1
MG862/51	Carbon sealing washer	No. QPHG1693	1	1	1
MG679/512	Peg for ditto		1	1	1
X679/97	Circlip for water pump spindle				
	Comm. Eng. No. QPHG1197		1	1	1
MG679/302	Joint for water pump body		1	1	1
X151/30	Bolt for ditto		2	2	2
X827/352	Extension nut for ditto		2	2	2
X151/15	Spring washer for ditto		4	4	4
MG679/303	Connecting pipe to water pump		1	1	1
MG679/304	Hose for ditto		1	1	1
A1215	Clip for ditto		2	2	2
A853	Thermostat complete		1	1	1
A853/102	Elbow for thermostat		1	1	1
A853/100	Joint for ditto		1	1	1
A853/101	Screw for for ditto		2	2	2

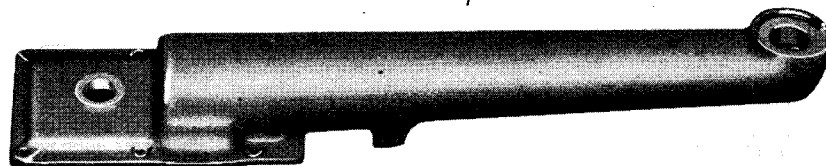
Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four- some
GEARBOX DETAILS (SYNCHROMESH)				
MG679/344	Clutch housing	1	1	1
X679/63	Core plug for ditto	1	1	1
MG679/345	Joint for clutch housing	1	1	1
X151/49	Bolt for securing clutch housing	9	9	9
X151/28	Spring washer for ditto	9	9	9
MG679/56	Gearbox casing (studded)	1	1	1
X151/45	Stud for gearbox top cover	6	6	6
X151/16	Nut for ditto	6	6	6
X151/15	Spring washer for ditto	6	6	6
X151/29	Stud for gearbox rear cover (short)	2	2	2
MG679/405	" " " " (long)	4	4	4
X151/27	Nut for ditto	6	6	6
X151/28	Spring washer for ditto	6	6	6
X151/43	Drain plug for gearbox	1	1	1
X151/44	Washer for ditto	1	1	1
P151/151	Bolt (gearbox to clutch housing)	10	10	10
X679/30	Spring washer for ditto	10	10	10
MG679/73	Gearbox dipstick with knob	1	1	1
MG679/78	First motion shaft with synchromesh cone	1	1	1
MG679/357	Constant mesh pinion (on first motion shaft)	1	1	1
X679/74	Key for ditto	1	1	1
P105/112	Bearing for first motion shaft	1	1	1
P170/437	Guard for ditto	1	1	1
MG679/358	Plate for ditto	1	1	1
MG679/359	Spring plate for ditto	1	1	1
X679/65	Circlip for ditto	1	1	1
MG679/360	Oil seal for first motion shaft	1	1	1
MG679/459	Mainshaft	1	1	1
MG679/362	Front spigot bearing for ditto	1	1	1
P151/433	Bearing for mainshaft (intermediate)	1	1	1
P151/437	Guard for mainshaft bearing (intermediate)	1	1	1
MG679/363	Plate for ditto	1	1	1
MG679/364	Spring plate for ditto	1	1	1
MG679/466	Speedometer driving gear	1	1	1
P151/195	Bearing for mainshaft (rear)	1	1	1
MG679/503	Guard for ditto	1	1	1
MG679/504	Felt washer for mainshaft (rear)	1	1	1
MG679/460	Distance piece for mainshaft bearings	1	1	1
MG679/461	Mainshaft sliding hub (top and third)	1	1	1
MG679/462	Striking dog (top and third)	1	1	1
MG679/463	Synchronising cone (female)	2	2	2
MG679/396	Ball (locating) for mainshaft sliding hub	3	3	3
MG679/464	Spring for ditto	3	3	3
X679/94	Spring retaining ring for synchronising cones	2	2	2
MG679/79	Mainshaft third speed dog with synchronising cone and constant mesh gear	1	1	1
MG679/368	Bush for mainshaft third speed gear	1	1	1
MG679/369	Retaining ring for ditto	1	1	1
MG679/370	Thrust washer for ditto	1	1	1
MG679/371	Rollers for third speed gear	44	44	44
MG679/445	Locking plate for third speed mainshaft bush	1	1	1
X679/67	Retaining circlip for ditto	1	1	1
MG679/446	Plunger for locking plate	1	1	1
MG679/447	Spring for ditto	1	1	1
MG679/85	Mainshaft first and second speed gear assembly	1	1	1
MG679/526	Propeller shaft flange	1	1	1
X151/10	Nut for ditto	1	1	1
X679/70	Washer for ditto	1	1	1
MG679/94	Gearbox rear cover with speedometer pinion	1	1	1
MG679/374	Speedometer pinion	1	1	1
MG679/535	Bearing for ditto (bush)	1	1	1
X679/68	Screw for ditto	2	2	2
MG679/377	Joint for gearbox rear cover	1	1	1
MG679/406	Engine rear steady bracket	1	1	1
MG679/379	Layshaft	1	1	1
X679/75	Locating screw for ditto	1	1	1
X151/15	Spring washer for ditto	1	1	1
MG679/451	Layshaft first speed gear	1	1	1
P170/427	Bearing for layshaft	2	2	2
MG679/381	Spacer tube for ditto	1	1	1
MG679/86	Layshaft second and third speed gear assembly	1	1	1
MG679/383	Layshaft fourth speed gear (constant mesh)	1	1	1

Please Quote Chassis, Engine and Body Numbers when ordering Parts

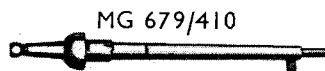


MG 679/344



MG 679/50

X 151/44 MG 679/420



MG 679/410

X 679/79



MG 679/505



MG 679/360



X 679/56



MG 679/41



X 679/37



X 679/81 MG 679/414



P 151/516



MG 679/412



MG 679/419



P 151/520



MG 679/396



MG 679/426



X 679/82



MG 679/322



MG 679/321



P 151/549



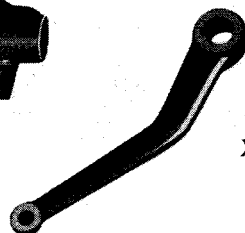
X 679/80



P 151/549



MG 679/323



MG 679/324

X 151/25



X 679/83



MG 679/416



MG 679/415

X 679/83



MG 679/418

MG 679/427



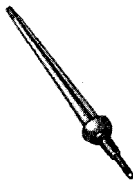
MG 679/40



MG 679/41



MG 679/428



MG 679/429



MG 679/505



MG 679/423



MG 679/434



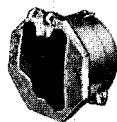
MG 679/433



MG 679/430



MG 679/431



MG 679/454



MG 679/492



MG 679/416



MG 679/425



A 853



A 1215



MG 679/303



MG 679/72



MG 679/304





A 1216



MG 679/306



Part No.		DESCRIPTION		No. Used		
				Saloon	Tourer	Four- some
MG679/416		Selector lever for change speed operating shaft...		1	1	1
P151/549		Key for shaft actuating and selector levers ...		2	2	2
X679/83		Bolt for ditto		2	2	2
X151/6		Spring washer for ditto		2	2	2
MG679/396		Ball (anti-rattle) for change speed operating shaft		1	1	1
MG679/419		Spring for ditto		1	1	1
MG679/420		Plug for ditto		1	1	1
X679/37		Washer for ditto		1	1	1
MG679/331		Joint for remote control housing		1	1	1



ALTERATIONS

GEARBOX REMOTE CONTROL (ISOLATED TYPE)						
MG679/39	Gearbox remote control assembly			1	1	1
MG679/427	Change speed lever turret			1	1	1
X679/77	Snug for change speed lever			1	1	1
MG679/428	Change speed lever			1	1	1
MG679/505	Knob for ditto			1	1	1
X679/79	Lock nut for ditto			1	1	1
MG679/506	Safety washer for change speed lever			1	1	1
MG679/429	Spring for ditto			1	1	1
MG679/430	Washer for ditto			1	1	1
MG679/454	Circlip for ditto			1	1	1
MG679/431	Gate for ditto			1	1	1
X679/85	Bolt for ditto			1	1	1
X151/6	Spring washer for ditto			1	1	1
MG679/423	Reverse catch			1	1	1
MG679/424	Pin for ditto ... Ceased			1	1	1
MG679/497	" " " " " " } Comm.			1	1	1
X679/101	Circlip for ditto			1	1	1
MG679/425	Spring for reverse catch			1	1	1
X679/84	Screw for ditto			1	1	1
MG679/434	Connecting rod (change speed lever to operating shaft)			1	1	1
X679/83	Bolt for ditto (to control shaft)			1	1	1
X151/6	Spring washer for ditto			1	1	1
MG679/92	Silentbloc for ditto (with housing)			1	1	1
S17/17	" " " " " "			1	1	1
X679/92	Bolt for ditto			3	3	3
X679/79	Lock nut for ditto			5	5	5

ALTERATIONS

ENGINE MOUNTING						
S118/3	Engine mounting block			4	4	4
S98/8	Seating washer for engine mounting			4	4	4
S55/19	Collar for engine mounting			4	4	4
S38/11	Special nut for engine mounting (top)			4	4	4
S44/28	Combined engine seating washer and accelerator return spring bracket			1	1	1
MG692	Engine front steady tie complete			2	2	2
S118/2	Engine rear steady block			2	2	2
S44/59	Engine rear steady cross piece			1	1	1
S44/60	Bracket for ditto			2	2	2

Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.		DESCRIPTION		No. Used		
				Saloon	Tourer	Four some

ALTERATIONS

BRAKE GEAR, LEVER AND PEDAL (illustration on page 37)						
MG656	Hand brake cross shaft assembly	1	1	1
MG657	Bearing for ditto	2	2	2
MG690	Hand brake lever assembly	1	1	1
MG690/1	Hand brake lever (bushed) with tube	1	1	1
MG655/100	Bush for hand brake lever	1	1	1
MG690/101	Stud for hand brake pawl	1	1	1
MG690/102	Hand brake pawl rod	1	1	1
857	Hand brake pawl	1	1	1
856	Screw for ditto	2	2	2
852	Spring for pawl rod	1	1	1
MG690/103	Screw for hand brake lever knob	1	1	1
849	Knob for hand brake lever	1	1	1
S55/15	Collar for hand brake lever cross shaft	1	1	1
S31/5	Grub screw for ditto	1	1	1
MG488/104	Hand brake adjusting rod	1	1	1
851	Clevis pin for ditto	1	1	1
S105/1	Adjusting nut for hand brake	1	1	1
S93/2	Hand brake ratchet	1	1	1
S73/6	Return spring for hand brake	1	1	1
	Comm. Ch. No. SA0903	1	1	1
S49/20	Clip for ditto (on cross shaft)	1	1	1
	Comm. Ch. No. SA1798	1	1	1
MG660/4	Brake pedal with bush	1	1	1
MG660/104	Bush for ditto	1	1	1
MG660/102	Pad for brake pedal (steel)	1	1	1
X151/3	Bolt for ditto	1	1	1
S98/7	Plain washer for brake pedal shaft	1	1	1
S10/18	Spring washer (double coil) for ditto	1	1	1
S73/1	Return spring for brake pedal	1	1	1
S68/9	Rubber pad for brake pedal	1	1	1
S68/8	Draught excluder for brake pedal	1	1	1
S69/1	Retaining plate for ditto	1	1	1

ALTERATIONS

BRAKE GEAR (LOCKHEED HYDRAULIC)

SUPPLY TANK, MASTER CYLINDER AND PIPES (illustration on page 37)						
MG661/2	Supply tank complete	1	1	1
MG661/24	Supply tank body	1	1	1
MG661/101	Outlet fitting for ditto	1	1	1
MG661/102	Washer for ditto	1	1	1
X661/1	Nut for outlet fitting	1	1	1
X661/2	Washer for ditto	1	1	1
MG661/103	Clamp for supply tank	1	1	1
X661/3	Bolt for ditto	1	1	1
X661/4	Nut for ditto	1	1	1
X661/5	Spring washer for ditto	1	1	1
MG661/104	Filler cap for supply tank	1	1	1
MG661/3	Pipe (supply tank to master cylinder)	1	1	1
MG661/4	Master cylinder complete	1	1	1
MG661/107	Master cylinder barrel	1	1	1
MG661/108	Inlet connection for ditto	1	1	1

Please Quote Chassis, Engine and Body Numbers in all Correspondence

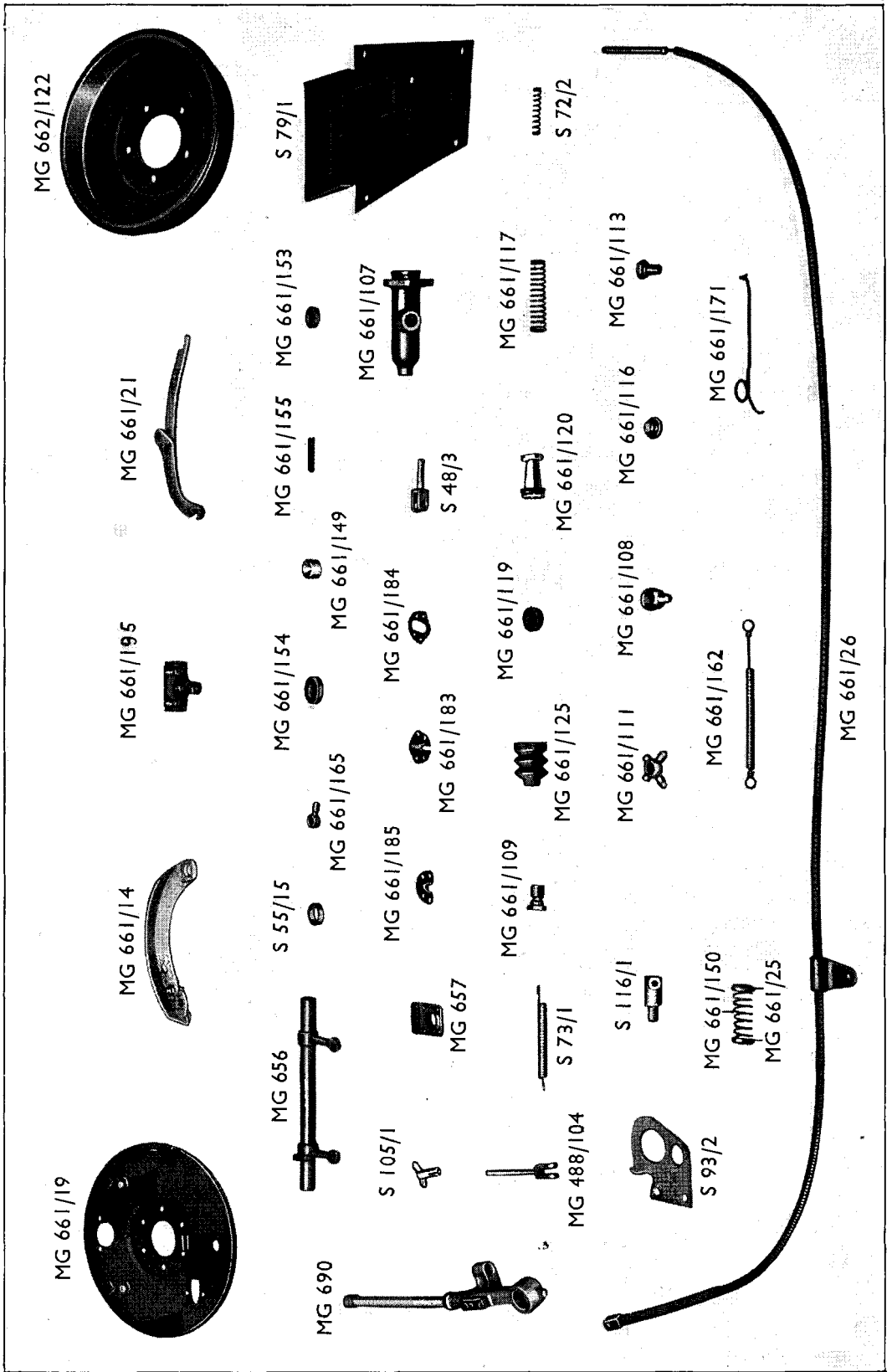
Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
MG661/109	Bolt for inlet connection	1	1	1
MG661/110	Washer for ditto	1	1	1
MG661/111	Outlet connection for master cylinder	1	1	1
MG661/102	Washer for ditto (small)	1	1	1
MG661/112	" " " (large)	1	1	1
MG661/113	Bolt for outlet connection	1	1	1
MG661/114	Washer for valve (rubber)	1	1	1
MG661/115	Cup for valve (rubber)	1	1	1
MG661/116	Valve body	1	1	1
MG661/120	Piston for master cylinder	1	1	1
MG661/117	Return spring for ditto	1	1	1
MG661/118	Retainer for return spring	1	1	1
MG661/119	Cup for piston (rubber)	1	1	1
MG661/121	Secondary cup for piston (rubber)	1	1	1
MG661/122	Piston stop	1	1	1
MG661/123	Spring retainer for ditto	1	1	1
MG661/194	Push rod for master cylinder	1	1	1
MG661/125	End boot for master cylinder (rubber)	1	1	1
S48/3	Yoke end for master cylinder	1	1	1
S47/5	Clevis pin for ditto	1	1	1
S38/5	Lock nut for yoke end	1	1	1
S79/1	Shield for master cylinder	1	1	1
MG661/5	Pipe (master cylinder to O/S front hose)	1	1	1
MG661/6	" (master cylinder to three-way piece)	1	1	1
MG661/130	Three-way piece	1	1	1
MG661/7	Pipe (three-way piece to N/S front hose)	1	1	1
MG661/192	Front hose	2	2	2
MG661/133	Hose union	2	2	2
X661/6	Nut for ditto	2	2	2
X661/7	Spring washer for ditto	2	2	2
MG661/8	Pipe (three-way piece to rear hose)	1	1	1
MG661/193	Rear hose	1	1	1
MG661/133	Hose union	1	1	1
X661/6	Nut for ditto	1	1	1
X661/7	Spring washer for ditto	1	1	1
MG661/136	Three-way connection for rear hose	1	1	1
S44/50	Bracket for ditto	1	1	1
MG661/9	Pipe (rear hose to O/S rear wheel cylinder)	1	1	1
MG661/10	" (rear hose to N/S rear wheel cylinder)	1	1	1
S2/40	Clip for pipes (round centre cross tube)	2	2	2
S2/41	" " " ($\frac{3}{8}$ " dia., $\frac{3}{8}$ " fixing hole)	6	6	6
S2/42	" " " ($\frac{3}{8}$ " dia., $\frac{1}{4}$ " fixing hole)	2	2	2
S55/17	Distance piece (clip to spring pad)	2	2	2

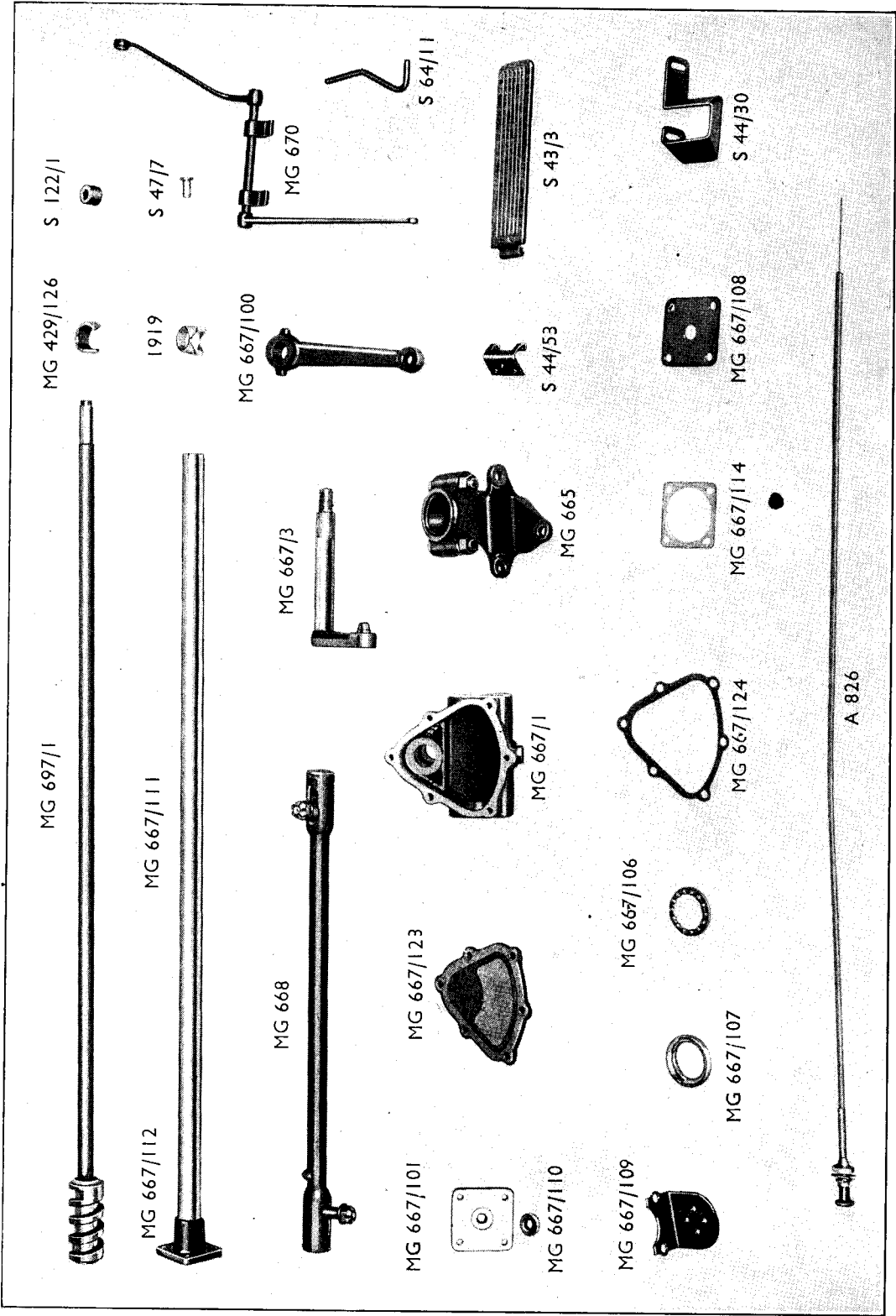
ALTERATIONS

BRAKE GEAR (FRONT AXLE)

MG661/12	Front brake anchor bracket assembly (less wheel cylinders and brake-shoes)	2	2	2
MG661/140	Steady pin for brake-shoe	4	4	4
MG661/141	Adjuster cam for brake-shoe	4	4	4
MG661/142	Spacing washer for ditto	4	4	4
MG661/143	Friction washer for ditto	4	4	4
MG661/144	Spring for adjuster cam	4	4	4
MG661/145	Cover for adjuster cam	4	4	4
MG661/146	Bolt for adjuster cam	4	4	4
MG661/147	Anchor pin for brake-shoe	2	2	2
X661/8	Nut for ditto	2	2	2
X661/9	Plain washer for ditto (small)	2	2	2
X661/15	" " " " (large)	2	2	2
X661/23	Thackeray washer for anchor pin	2	2	2
MG661/189	Circlip for anchor pin	2	2	2
MG661/29	Front wheel cylinder assembly	2	2	2

Please Quote Chassis, Engine and Body Numbers when ordering Parts





ALTERATIONS

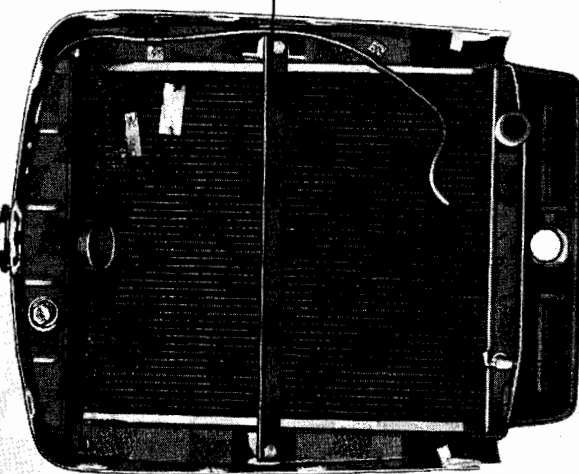
ALTERATIONS

40

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
STEERING GEAR (illustration on page 38)				
MG697	Steering gear unit complete (less wheel)			
	Ceased Ch. No. SA0902	1	1	1
MG844	Ditto (less wheel) (telescopic)			
	Comm. Ch. No. SA0903	1	1	1
MG667/1	Steering box (bushed) ...	1	1	1
MG667/103	Bush for steering box ...	2	2	2
MG697/1	Inner column with cam ...	1	1	1
MG708/1	Ditto (telescopic) ...	1	1	1
	Ceased Ch. No. SA0903			
	Ceased Ch. No. SA2751			
MG844/1	Ditto (telescopic) ...	1	1	1
MG667/106	Ball cage with balls ...	2	2	2
MG667/107	Ball cup ...	2	2	2
MG667/101	Bottom end cover for steering box ...	1	1	1
MG667/110	Felt washer for ditto ...	1	1	1
MG708/102	Felt washer for ditto ...	1	1	1
	Ceased Ch. No. SA0903			
	Ceased Ch. No. SA2558			
MG708/105	Bottom end cover for steering box			
	Comm. Ch. No. SA0903	1	1	1
MG708/106	Olive for ditto ...	1	1	1
MG708/107	Nut for ditto ...	1	1	1
	No. SA2559			
MG667/108	Plate for bottom end cover ...	1	1	1
MG667/109	Bracket for junction box ...	1	1	1
MG667/111	Outer tube ...	1	1	1
MG708/103	" " ...	1	1	1
	Ceased Ch. No. SA0902			
	Comm. Ch. No. SA0903			
	Ceased Ch. No. SA2751			
MG844/2	" " (with socket) ...	1	1	1
MG667/112	Socket for outer tube ...	1	1	1
MG667/113	Packing plate for outer tube socket ...	1	1	1
MG667/114	Shim for ditto (.0024") ...		As required	
MG667/115	" " (.005") ...		As required	
MG667/116	" " (.010") ...		As required	
MG667/117	Joint for socket ...	1	1	1
MG429/126	Felt bush for steering column (top) ...	1	1	1
MG569/104	Retaining ring for ditto ...	1	1	1
MG538/103	Ball bearing for steering column (top) ...	1	1	1
MG538/104	Cover for ditto ...	1	1	1
MG667/118	Key for steering wheel ...	1	1	1
MG708/104	Circlip for steering wheel ...	1	1	1
MG667/3	Rocker-shaft with peg ...	1	1	1
MG667/120	Peg for rocker-shaft ...	1	1	1
MG667/121	Oil retaining washer for rocker-shaft ...	1	1	1
MG667/122	Retaining ring for ditto ...	1	1	1
MG628/120	Oil filler plug for steering box ...	1	1	1
MG628/121	Fibre washer for ditto ...	1	1	1
MG667/123	Side cover for steering box ...	1	1	1
MG667/124	Shim for ditto (.0024") ...		As required	
MG667/125	" " (.005") ...		As required	
MG667/126	" " (.010") ...		As required	
MG667/127	Joint for side cover ...	1	1	1
MG667/100	Steering drop arm ...	1	1	1
MG697/100	" " ...	1	1	1
MG665	Steering box bracket with cap and bolts			
	Ceased Ch. No. SA2102			
	Comm. Ch. No. SA2103	1	1	1
MG762	Ditto ...	1	1	1
1919	Steering column clamp ...	1	1	1
A813	Steering wheel ...	1	1	1
S38/6	Nut for ditto ...	1	1	1
A926	Steering wheel (telescopic) ...	1	1	1
A926/1	Steering wheel clip assembly ...	1	1	1
A926/103	Knurled nut for ditto ...	1	1	1
A926/100	Spring for steering wheel ...	1	1	1
A926/101	Retaining washer for ditto (top) ...	1	1	1
A926/102	Ditto (bottom) ...	1	1	1
MG668	Draglink assembly ...	1	1	1
MG668/100	Draglink tube ...	1	1	1
MG668/101	Ball seat (inner) ...	2	2	2
MG668/102	Ball for draglink ...	2	2	2
MG668/103	Ball seat (outer) ...	2	2	2
MG668/104	Spring for draglink ball ...	2	2	2
MG668/105	End plug for draglink ...	2	2	2
S38/7	Slotted nut for draglink ...	2	2	2
S107/1	Gaiter for draglink ...	1	1	1

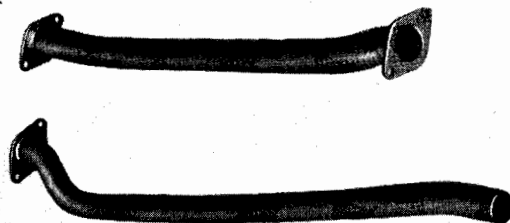
Please Quote Chassis, Engine and Body Numbers in all Correspondence

P 214/100



MG 653

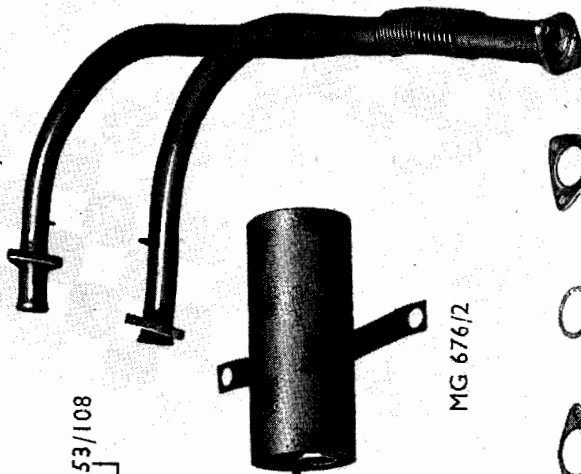
MG 676/6 MG 676/4



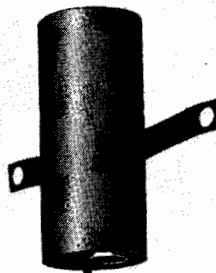
S 66/6



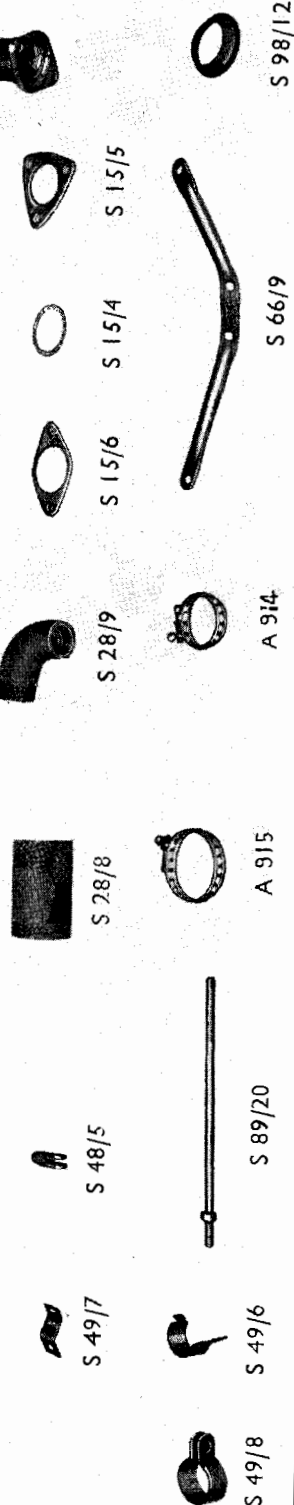
MG 676/1



MG 676/2



MG 653/108



S 49/8



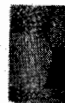
S 49/6



S 49/7



S 48/5



S 28/8



S 28/9



A 915



A 914



S 66/9

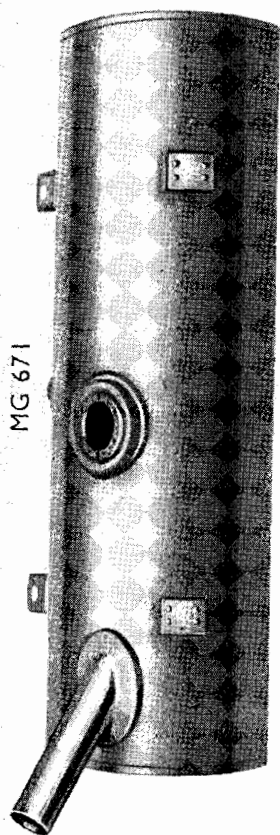


S 98/12

S 15/5

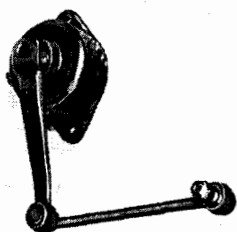
S 15/4

S 15/6

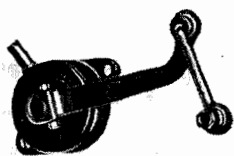


MG 671

MG 720/2



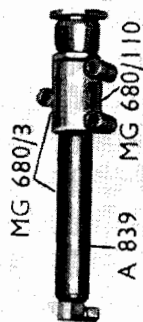
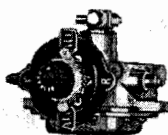
MG 721/2



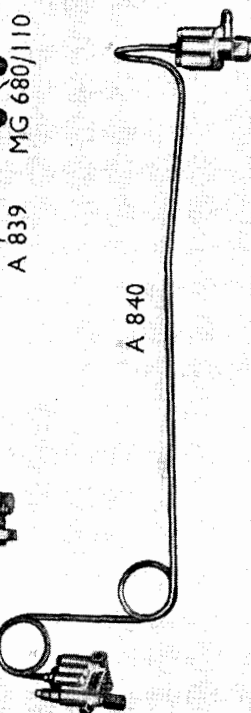
S 61/3



A 838



MG 680/3



A 840

S 76/1



MG 680/108



MG 680/109

S. 44/49



A 444



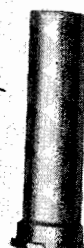
S 68/6



S 77/3



MG 719/1



S 42/5



S 109/4





ALTERATIONS

WHEELS AND HUB NUTS

ALTERATIONS

45

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
<div></div> <div>SHOCK ABSORBERS (illustration on page 44)</div>				
MG720/1	Front shock absorber complete O/S ...	1	1	1
MG720/2	" " " " N/S ...	1	1	1
A997	Front shock absorber (less arm and link)	2	2	2
MG678/3	Front shock absorber arm with connecting link and pin O/S	1	1	1
MG678/4	Ditto N/S ...	1	1	1
MG560/105	Cotter pin for shock absorber arm	2	2	2
MG721/1	Rear shock absorber complete O/S ...	1	1	1
MG721/2	" " " " N/S ...	1	1	1
A998	Rear shock absorber (less arm and link)	2	2	2
MG664/3	Rear shock absorber arm with connecting link and pin O/S	1	1	1
MG664/4	Ditto N/S ...	1	1	1
MG560/105	Cotter pin for shock absorber arm	2	2	2
MG847/1	Front shock absorber complete O/S (piston type) ...	1	1	1
MG847/2	Ditto N/S (piston type) ...	1	1	1
MG848/1	Rear shock absorber complete O/S (piston type) ...	Comm. Ch. No.	1	1
MG848/2	Ditto N/S (piston type) ...	SA2752	1	1
S44/137	Mounting reinforcement for rear shock absorbers	2	2	2
S33/81	Bolt for rear shock absorbers	4	4	4
S38/17	Special nut for ditto	4	4	4
S61/3	Support pin for front shock absorbers	2	2	2

ALTERATIONS

NUMBER-PLATES				
S112/2	Front number-plate	1	1	1
S56/17	Support for ditto	1	1	1
S112/1	Rear number-plate	1	1	1
A980	Illuminated rear number-plate complete	Ceased Ch. No. SA0902 Comm. Ch. No. SA0903 Ceased Body No. 1399/6249 (Saloon) and Ch. No. SA2773 (Coupé and Tourer)	1	1
A979	Ditto ...	Comm. Body No. 1400/6250	1	—
A1041	Ditto ...	Comm. Ch. No. SA2782	—	1
A973/101	Number-plate glass	1	1	1
S20/8	Bulb for stop and tail-lamp and number-plate	3	3	3
S20/10	Bulb for reversing lamp	1	1	1
A973/1	Front cover for rear number-plate (less glasses)	Comm. Ch. No. SA0903	1	1
A973/104	Rubber beading for ditto	Ceased Body No. 884/3858	1	1
A973/103	Glass for stop and tail-lamp (round)	1	1	1
A973/100	Glass for reversing lamp (round)	1	1	1
A980/1	Front cover for rear number-plate (less glasses)	1	1	1
A980/104	Rubber beading for ditto	1	1	1
A980/103	Glass for stop and tail-lamp ("D" shape)	Comm. Body No. 885/3859	1	1
A980/104	Glass for reversing lamp ("D" shape)	1	1	1
A980/2	Rim assembly for stop and tail and reversing lamp	2	2	2
A980/105	Screw for rim	2	2	2
S44/35	Bracket for rear number-plate O/S	Ceased Body No. 1399/6249	1	—
S44/36	Ditto N/S	1	—	—
S44/33	Ditto (on body) O/S	1	—	—
S44/34	Ditto (on body) N/S	1	—	—

Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four-some
MG718	Cowl for rear number-plate complete		1	—	—
MG718/101	Hinged portion of cowl ...		1	—	—
MG718/102	Hinge rod for ditto ...	Comm.	1	—	—
S68/27	Rubber packing for cowl O/S	Body No.	1	—	—
S68/28	" " " " N/S	1400/6250	1	—	—
S44/75	Bracket for rear number-plate to body ...		1	—	—
S105/6	Wing nut for rear number-plate		1	—	—

ALTERATIONS

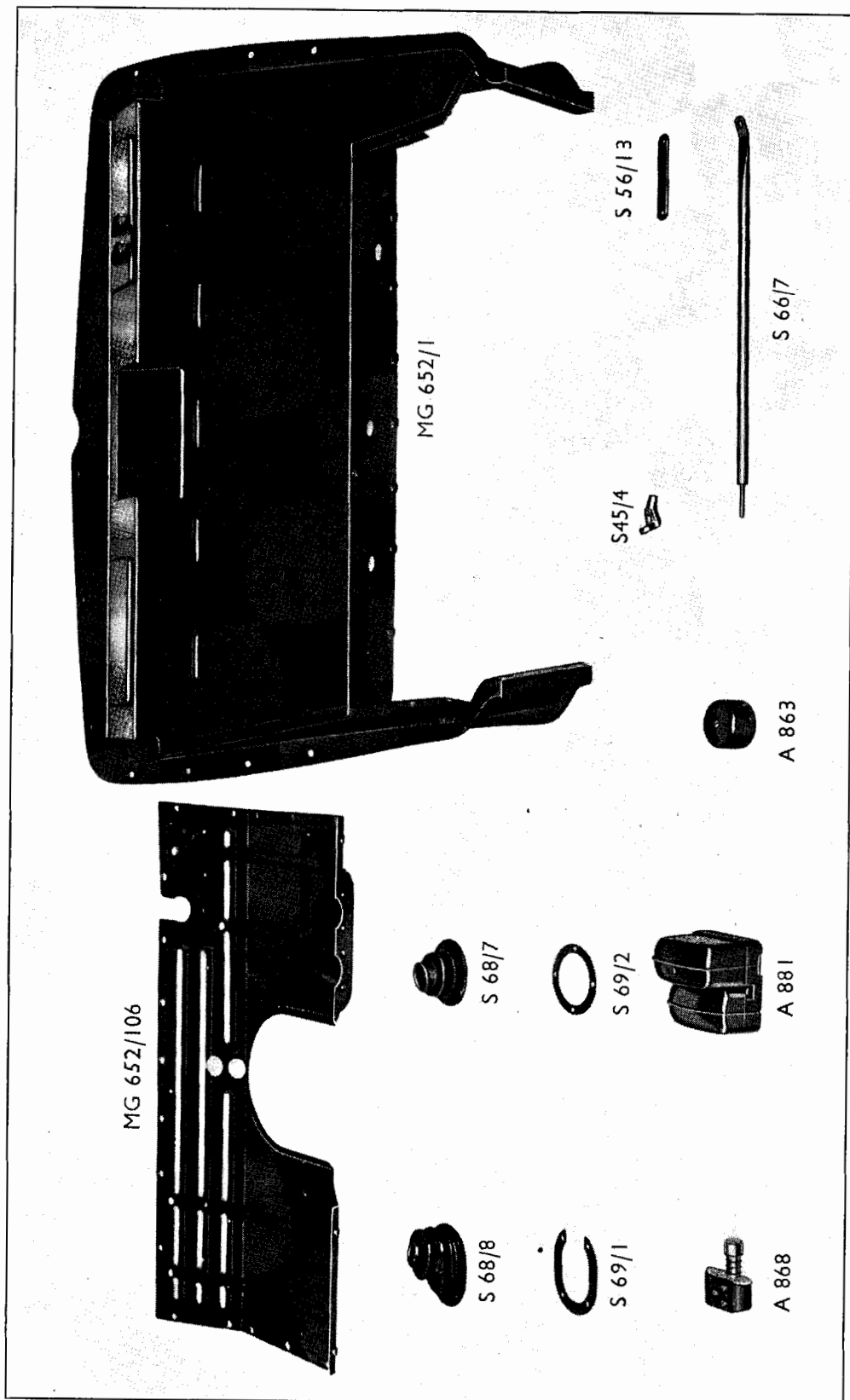
GROUPED NIPPLE LUBRICATING SYSTEM					
MG669/100	Pipe (3' 3½" long) (grouped nipple to front spring rear pin) ...		2	2	2
MG669/102	Ditto (7' 11½" long) (grouped nipples to brake cables) ...		2	2	2
MG669/103	Ditto (10' 9" long) (grouped nipples to pipe connectors) (rear) ...		2	2	2
MG669/5	Ditto (coiled) (connector to rear spring shackle O/S with tee piece) ...		1	1	1
MG669/6	Ditto (coiled) (connector to rear spring shackle N/S with tee piece) ...		1	1	1
MG669/106	Ditto (6" long) (between rear spring shackle pins) ...		2	2	2
MG669/1	Pipe connector ...		2	2	2
MG669/2	Elbow feed connector (front spring rear pin, rear spring rear shackle) ...		4	4	4
MG669/3	Tee feed connector (rear spring rear shackle) ...		2	2	2
MG669/7	Ditto (rear spring rear shackle)	Ceased Ch. No. SA2001	2	2	2
		Comm. Ch. No. SA2002	2	2	2
MG669/4	Straight feed connector (brake cables) ...		2	2	2
MG669/116	Sleeve for pipe connectors ...		As required		
MG669/117	Nut for pipe connectors ...		As required		
S1/14	Greaser nipple (for front spring front shackle) ...		4	4	4
S1/15	Ditto (for steering knuckles, track rod and fan) ...	Ceased Ch. No. SA2751	7	7	7
S1/7	Ditto (for rear hubs) ...		2	2	2
S1/10	Ditto (for propeller shaft) ...		1	1	1
S1/1	Ditto (for draglink) ...		1	1	1
S1/22	Ditto (for front spring front shackle) ...		4	4	4
S1/21	Ditto (for steering knuckles and fan) ...	Comm.	5	5	5
S1/23	Ditto (for track rod) ...	Ch. No.	2	2	2
S1/26	Ditto (for rear hubs) ...	SA2752	2	2	2
S1/25	Ditto (for propeller shaft) ...		1	1	1
S1/24	Ditto (for draglink) ...		1	1	1
S1/21	Ditto (for front hubs) ...	Comm. Axle No. 3098	2	2	2
MG669/115	Battery plate fitting (on dash sides)				
MG833/100	Ditto (on dash sides)	Ceased Ch. No. SA2751	6	6	6
		Comm. Ch. No. SA2752	6	6	6
P113/109	Clip for one pipe (2BA bolt fixing) ...		4	4	4
P273/111	Clip for two pipes (2BA bolt fixing) ...		6	6	6
MG669/112	Clip for one pipe (¼" bolt fixing) ...		2	2	2
MG669/114	Support for three pipes (2BA bolt fixing) ...		2	2	2
S63/3	Identification plate for nipples O/S ...		1	1	1
S63/4	" " " " N/S ...		1	1	1

ALTERATIONS

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
JACKING SYSTEM (illustration on page 44)				
MG680/1	Supply tank complete	1	1	1
MG680/2	Supply tank body	1	1	1
MG680/101	Outlet adaptor for supply tank ...	1	1	1
MG680/102	Lock nut for ditto	1	1	1
MG680/103	Washer for ditto	2	2	2
MG680/104	Cap for supply tank	1	1	1
MG680/105	Gasket for ditto	1	1	1
MG680/106	Clip for supply tank	1	1	1
MG680/107	Seat for supply tank	1	1	1
MG680/5	Pipe (supply tank to distributor box)	1	1	1
A838	Distributor box unit complete	1	1	1
A838/100	Tube nut for distributor box (bottom)	1	1	1
A838/102	Nipple for ditto	1	1	1
A838/101	Adaptor for distributor box (outlet)	2	2	2
MG680/108	Handle for distributor box ...	1	1	1
MG680/109	Rubber grip for ditto	1	1	1
MG680/6	Pipe (distributor box to front junction box)	1	1	1
A840	Steel pipe complete with junction boxes (front)	1	1	1
MG680/111	Clamp (junction box to front axle)	2	2	2
MG680/7	Pipe (distributor box to rear junction box)	1	1	1
A841	Steel pipe complete with junction boxes (rear)	1	1	1
S44/50	Bracket (junction box to rear axle)	1	1	1
MG680/8	Pipe (junction box to front O/S jack)	1	1	1
MG680/9	Ditto (junction box to front N/S jack and rear O/S jack)	2	2	2
MG680/10	Ditto (junction box to rear N/S jack)	1	1	1
A839	Jack complete	4	4	4
S46/12	Bracket (front jack to axle) ...	2	2	2
S49/10	Cap (rear jack to axle)	2	2	2
MG846/1	Supply tank complete	1	1	1
MG846/2	Supply tank body	1	1	1
MG751/101	Outlet adaptor for supply tank ...	1	1	1
MG680/102	Lock nut for ditto	1	1	1
MG680/103	Washer for ditto	2	2	2
MG846/106	Cap for supply tank	1	1	1
MG846/107	Gasket for ditto	1	1	1
MG680/106	Clip for supply tank	1	1	1
MG680/107	Seat for supply tank	1	1	1
MG846/100	Pipe (supply tank to distributor box)	1	1	1
A1009	Distributor box unit complete	1	1	1
MG680/108	Jack handle	1	1	1
MG680/109	Rubber grip for ditto	1	1	1
MG846/101	Pipe (distributor box to front junction box)	1	1	1
A1138	Steel pipe complete with junction boxes (front)	1	1	1
MG680/111	Clamp (junction box to front axle)	2	2	2
MG846/102	Pipe (distributor box to rear junction box)	1	1	1
A1139	Steel pipe complete with junction boxes (rear)	1	1	1
S44/50	Bracket (junction box to rear axle)	1	1	1
MG846/103	Pipe (junction box to front O/S jack) ...	1	1	1
MG846/104	Ditto (junction box to front N/S jack and rear O/S jack)	2	2	2
MG846/105	Ditto (junction box to rear N/S jack)	1	1	1
A1010	Jack complete	4	4	4
S46/12	Bracket (front jack to axle) ...	2	2	2
S49/10	Cap (rear jack to axle)	2	2	2
A838/102	Olive (for $\frac{5}{16}$ " dia. pipe)	2	2	2
A838/100	Nut (for $\frac{5}{16}$ " dia. pipe)	2	2	2
A1009/101	Olive (for $\frac{1}{4}$ " dia. pipe)	12	12	12
A1009/100	Nut (for $\frac{1}{4}$ " dia. pipe)	12	12	12

Please Quote Chassis, Engine and Body Numbers when ordering Parts



Part No.	MG	DESCRIPTION	MG	No. Used		
				Saloon	Tourer	Four some
S2/44		Clip for pipes (double centre fixing)	...	4	4	4
S2/45		" " " (clip on type)	...	2	2	2
S2/41		Clip for pipe (to rear axle housing)	...	1	1	1
S2/46		Clip for pipes (to front spring clips)	...	2	2	2

ALTERATIONS

DASHBOARD DETAILS (illustration on page 49)

MG652/1	Dashboard complete (less foot ramp)	Ceased Ch. No. SA1500	1	1	1
MG728/1	Ditto (less foot ramp)	Comm. Ch. No. SA1501	1	1	1
MG765/1	Ditto (less foot ramp)	Ceased Ch. No. SA2102	1	1	1
S52/1	Clip for starting handle (grip)	Comm. Ch. No. SA2103	1	1	1
S52/4	Ditto (shaft)	Ceased Ch. No. SA1500	2	2	2
S52/11	Ditto	Comm. Ch. No. SA1501	3	3	3
S52/5	Clip for copper hammer	Ceased Ch. No. SA0902	2	2	2
S52/4	Clip for tyre pump	...	2	2	2
S52/2	Clip for jack handle	...	2	2	2
MG652/106	Foot ramp	Ceased Ch. No. SA2102	1	1	1
MG765/100	" " "	Comm. Ch. No. SA2103	1	1	1
S66/7	Dash stay tube	...	2	2	2
S45/4	Bracket for ditto O/S	...	1	1	1
S45/5	" " " N/S	...	1	1	1
S56/13	Backing plate for dash stay tubes	...	1	1	1
MG652/107	Tool box lid	...	1	1	1
S25/5	Hinge for ditto	...	2	2	2
A854	Catch for lid	...	2	2	2
S68/18	Seal for clutch housing	...	1	1	1
S68/7	Draught excluder for steering column	...	1	1	1
S69/2	Retaining plate for ditto	...	1	1	1

ALTERATIONS

FACIA BOARD EQUIPMENT AND INSTRUMENTS

A977	Instrument panel with switches	Ceased Body No. 1935/8643 (Saloon)	1	1	1
A1019	Ditto ...	Ch. No. SA2751 (Coupe and Tourer)	1	1	1
S44/70	Support stay for instrument panel	Comm. Body No. 1945/9394 (Saloon)	1	1	1
S87/3	Cork packing for instrument panel	Ch. No. SA2752 (Coupe and Tourer)	1	1	1
S87/4	" " " " " N/S	...	1	1	1
A878	Ignition warning light complete	...	1	1	1
A878/100	Rim and glass for ditto	...	1	1	1
S20/19	Bulb for ditto	...	1	1	1
S20/18	Bulb for panel illumination	...	4	4	4
A823	Switch and rheostat for panel illumination	...	1	1	1
A823/100	Knob for ditto	...	1	1	1
A824	Switch for oil level gauge	...	1	1	1

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four-some
A825	Dynamo and lamp switch	1	1	1
A894	Ignition barrel (locking) with key } Quote type	1	1	1
A894/100	Key for ditto	1	1	1
	Comm. Body No. 1845/9394 (Saloon)			
A1019/3	Spare switch	1	1	1
	Ch. No. SA2752 (Coupé and Tourer)			
A879	30 m.p.h. warning light complete... ...	1	1	1
	Ceased Body No. 1935/8643 (Saloon)			
A879/1	Cap for ditto (with glass) ...	1	1	1
A879/2	Bulb holder for ditto ...	1	1	1
A879/100	Fixing plate for ditto ...	1	1	1
S20/19	Bulb holder ...	1	1	1
A1019/1	30 m.p.h. warning light complete... ...	1	1	1
	Comm. Body No. 1845/9394 (Saloon)			
A1019/2	Rim and glass for ditto ...	1	1	1
S20/19	Bulb for ditto ...	1	1	1
	(Coupé and Tourer)			
A815	Speedometer	1	1	1
A817	Revolution counter and clock	1	1	1
A815/100	Rim for speedometer and revolution counter ...	2	2	2
A815/102	Glass for speedometer and revolution counter ...	2	2	2
A815/103	Rubber packing for glass	2	2	2
A815/104	Clamp for speedometer and revolution counter	2	2	2
A815/105	Nut for clamp	4	4	4
A816	Speedometer cable complete	1	1	1
A816/1	Outer casing for ditto	1	1	1
A816/100	Inner cable	1	1	1
A818	Revolution counter cable complete	1	1	1
A818/1	Outer casing for ditto	1	1	1
A818/100	Inner cable	1	1	1
S27/38	Ferrule for revolution counter cable in dash			
	Ceased Ch. No. SA0852	1	1	1
S27/48	Ditto	1	1	1
A819	Reduction box for revolution counter (on dynamo)	1	1	1
A821/2	Ammeter	1	1	1
A821/3	Radiator thermometer with pipe line	1	1	1
A822/1	Oil pressure gauge	1	1	1
A1173/1	Petrol and oil level gauge	1	1	1
A821/4	Case for instruments (with glass)	2	2	2
A821/100	Rim for ditto	2	2	2
A822/100	Glass for ditto	2	2	2
A821/102	Rubber packing for glass	2	2	2
A821/103	Clamp for instruments	2	2	2
A821/104	Nut for clamp	4	4	4
S67/6	Pipe line for oil pressure gauge			
	Ceased Ch. No. SA2451	1	1	1
S67/20	Ditto (copper)	1	1	1
S99/28	Ditto (flexible)	1	1	1
S3/38	Connector for ditto	1	1	1
S2/12	Binding clip for radiator thermo pipe	5	5	5

ALTERATIONS

LAMPS (illustration on page 50)				
A1071	Headlamp complete	2	2	2
	Ceased Body No. 1474/6333 (Saloon)			
A869/1	Headlamp rim assembly (less glass) ...	2	2	2
	Ch. No. SA2135 (Coupé and Tourer)			
	Comm. Body No. 1475/6318 (Saloon)			
A1071/1	Ditto (less glass) ...	2	2	2
	Ch. No. SA2136 (Coupé and Tourer)			

Please Quote Chassis, Engine and Body Numbers when ordering Parts



Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four- some
A869/100	Headlamp glass		2	2	2
A869/102	Cork packing for ditto		2	2	2
A396/1	Reflector complete with bulb holder		2	2	2
A869/2	Bulb holder complete		2	2	2
A869/3	Clip and screw assembly for ditto		2	2	2
A869/4	Reflector cross piece with M.G. medallion		2	2	2
A471/101	Rim locking screw	Ceased Body No. 1474/6333 (Saloon) Ch. No. SA2135 (Coupé and Tourer) Comm. Body No. 1475/6318 (Saloon) Ch. No. SA2136 (Coupé and Tourer)	2	2	2
A869/101	Barrel nut for ditto		2	2	2
A1071/2	Catch assembly for rim		2	2	2
S20/22	Bulb for headlamp		2	2	2
A868	Headlamp dipper switch		1	1	1
S55/18	Distance tube for ditto		2	2	2
A870	Sidelamp complete		2	2	2
A870/1	Contact assembly		2	2	2
A870/2	Front rim assembly (less glass)		2	2	2
A870/3	Reflector complete with joint bead and fixing wire		2	2	2
A870/100	Sidelamp shell		2	2	2
A870/102	Sidelamp glass		2	2	2
A870/103	Sidelamp rubber base		2	2	2
A870/104	Bulb holder for sidelamp		2	2	2
S20/8	Bulb for sidelamp		2	2	2
S75/13	Rubber packing for sidelamp (upper)		2	2	2
S75/14	" " " " (lower)		2	2	2
S56/16	Backing plate for "sidelamp"		2	2	2
S56/22	Earthing strip for sidelamp		2	2	2
A883	Passlamp complete	Ceased Ch. No. SA0902	2	2	2
A883/100	Rim for passlamp		2	2	2
A883/101	Glass for passlamp		2	2	2
A883/102	Cork washer for ditto		2	2	2
A883/2	Bulb cover assembly		2	2	2
S20/22	Bulb for passlamp		2	2	2
A959	Passlamp complete		1	1	1
A959/4	Front rim complete with joint bead and wires	Comm.	1	1	1
A959/100	Passlamp glass	Ch. No. SA0903	1	1	1
A959/1	Reflector complete		1	1	1
A959/2	Reflector back shell complete		1	1	1
A959/3	Bulb holder complete		1	1	1
S20/24	Bulb for passlamp		1	1	1
S27/44	Rubber bush for passlamp cables (in splashers)		2	2	2
A717	Stop and tail-lamp complete		1	1	1
A406/2	Rim for ditto (less glass)	Ceased	1	1	1
A717/100	Glass for stop and tail-lamp	Ch. No. SA0902	1	1	1
A717/102	Screw for rim		1	1	1
S20/8	Bulb for stop and tail-lamp		2	2	2
A873	Stop lamp switch with spring		1	1	1
A873/100	Spring for ditto		1	1	1
S44/44	Bracket for stop lamp switch		1	1	1
S114/1	Connecting link for stop lamp switch		1	1	1
S2/52	Clip for tail-lamp cable		3	3	3
A406	Reversing lamp complete	Ceased Ch. No. SA0902	1	1	1
A406/2	Rim for ditto (less glass)		1	1	1
A406/100	Glass for reversing lamp		1	1	1
A717/102	Screw for rim		1	1	1
A406/101	Rubber bead for glass		1	1	1
S20/10	Bulb for reversing lamp		1	1	1

ALTERATIONS

Part No.	DESCRIPTION		No. Used		Four some
			Saloon	Tourer	
WINDSCREEN WIPER (illustration on page 50)					
A875	Windscreen wiper motor unit ...		1	—	—
A875/1	Fixing plate and bearing bush assembly	Ceased	1	—	—
A875/2	Brush gear (with brushes) ...	Ch. No.	1	—	—
A875/100	Rubber washer for mounting studs	SA0902	2	—	—
A876/1	Rack assembly for windscreen wiper blades ...		1	—	—
A968/1	Windscreen wiper motor unit ...		1	—	1
A968/2	Brush gear with brushes ...		1	—	1
A968/100	Securing clip for wiper motor		1	—	1
A968/101	Rubber strip for ditto ...		1	—	1
A968/102	Rubber block for wiper motor		1	—	1
S44/74	Bracket for wiper motor ...		1	—	1
S55/21	Distance tube for wiper motor ...		2	—	2
S27/54	Ferrule for wiper cable (in dash) ...				
A969	Driving cable for windscreen wiper	Comm. Ch. No. SA0903 (Saloon)	1	—	1
S27/53	Ferrule for wiper drive (in dash)	Ch. No. SA1516 (Coupé)	1	—	1
A990	Windscreen wiper blade actuating assembly ...	Ceased Body No. 1935/8643 (Saloon)	1	—	1
A990/1	Knob for ditto with set screw (driver's side), black		1	—	1
A990/2	Ditto (passenger's side), black ...		1	—	1
A990/3	Ditto (driver's side), brown		1	—	1
A990/4	Ditto (passenger's side), brown ...		1	—	1
A990/100	Securing bracket for angle drive box ...		1	—	1
A1127/1	Windscreen wiper motor unit ...		1	—	1
A1127/103	Rubber mounting block for ditto ...		1	—	1
S44/138	Bracket for windscreen wiper motor ...		1	—	1
A1134/1	Windscreen wiper drive assembly (motor to link) ...		1	—	1
A1129/100	Operating link for windscreen wiper (long) ...	Comm. Body No. 1845/9394 (Saloon)	1	—	1
A1134/100	Ditto (short) ...		1	—	1
A1127/100	Steel washer for ditto (thin)		6	—	6
A1127/106	Ditto (thick) ...		3	—	3
A1127/102	Spring washer for ditto ...		3	—	3
A1127/101	Felt washer for ditto ...		9	—	9
A1134/4	Windscreen wiper spindle assembly (driver's side)		1	—	1
A1129/3	Ditto (passenger's side) ...		1	—	1
A1127/5	Knob for spindle with set screw (driver's side) ...		1	—	1
A1127/6	Ditto (passenger's side) ...		1	—	1
A388/107	Squeegee for windscreen wiper ...	Ceased Body No. 1935/8643 (Saloon)	2	—	2
A876/3	Arm assembly for ditto		2	—	2
A1134/2	Squeegee for windscreen wiper ...	Comm. Body No. 1945/9394 (Saloon)	2	—	2
A1134/3	Arm assembly for ditto		2	—	2
A876/101	Rubber bush (squeegee to arm)	Ceased Ch. No. SA0902	2	—	—
A970/100	Ditto (squeegee to arm) } Comm. Ch. No. SA0903 (Saloon)		2	—	2
A876/100	Rubber bush for wiper spindle	Ch. No. SA1516 (Coupé)			
A1127/107	Ditto	Ceased Body No. 1935/8643 (Saloon)	2	—	2
		Comm. Body No. 1845/9394 (Saloon)	2	—	2

ALTERATIONS

Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.		DESCRIPTION		No. Used		
				Saloon	Tourer	Four- some
DRIVING MIRROR (illustration on page 50)						
A882		Driving mirror with bracket	1	—	—	
A882/100		Glass for mirror	1	—	—	
A882/1		Fixing clip for ditto	1	—	—	
A882/2		Bracket assembly for mirror	1	—	—	
A389		Driving mirror with bracket (external)	—	1	1	
A389/101		Driving mirror (less bracket) ...	Ceased Ch.	1	1	
A389/100		Bracket for driving mirror... ..	No. SA2885	1	1	
A257/101		Glass for mirror	(Coupé)	1	1	
A1190		Driving mirror (internal) Comm. Ch. No. SA2886	(Coupé)	—	1	

ALTERATIONS

HORN (illustration on page 50)					
A874	Horn (high tone) ...	Ceased Ch. No. SA2850	1	1	1
A1219	Ditto (low tone)	1	1	1
S44/56	Bracket for horn O/S	Ceased Ch. No. SA2850	1	1	1
S44/57	" " " N/S	...	1	1	1
S27/39	Rubber bush for horn leads (in splashers)	...	2	2	2



ALTERATIONS

REGULATOR AND JUNCTION BOX					
A881	Regulator box complete ...	} Ceased Ch. No. SA0902 Comm. Ch. No. SA0903	1	1	1
A881/101	Fuse cover ...		1	1	1
A1111	Regulator box complete ...		1	1	1
A955/1	Fuse cover ...	} No. SA0903	1	1	1
A881/102	Regulator ...		1	1	1
A881/100	Regulator cover ...		1	1	1
A881/1	Resistance assembly (field ohms) ...	} Ceased Ch. No. SA2486	1	1	1
A881/2	Ditto (swamping 38 ohms)		1	1	1
A1111/100	Regulator ...		1	1	1
A1111/101	Regulator cover ...	} Comm. Ch. No. SA2487	1	1	1
A1111/1	Resistance assembly ...		1	1	1
A139/101	Fuse (25 amp) ...		5	5	5
S44/73	Bracket for regulator box				
		Ceased Ch. No. SA2102	1	1	1
S44/142	Ditto ...	Comm. Ch. No. SA2103	1	1	1
A863	Junction box (in steering box)	1	1	1
A863/1	Junction box cap with screw	1	1	1

ALTERATIONS

BATTERIES					
A880/3	Battery (less lid and rods)	2	2	2
A880/100	Battery lid	2	2	2
A366/100	Battery rod	4	4	4
A511/103	Cap nut for ditto	4	4	4
A880/1	Terminal lug complete O/S	...	2	2	2
A880/2	" " " N/S	...	2	2	2
A366/2	Vent plug with washer	6	6	6
S113/1	Base board for battery	2	2	2

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.		DESCRIPTION		No. Used		
				Saloon	Tourer	Four- some

ALTERATIONS

IGNITION COIL										
A302	Ignition coil	1	1	1
MG679/239	Support bracket for ditto	Ceased Ch. No. SA0854						1	1	1

ALTERATIONS

HARNESSED CABLES AND CLIPS						
A871/1	Harnessed cables complete (main)	}	Ceased Ch.	1	1	1
A871/2	Battery cables complete		No. SA0902	1	1	1
A956/1	Harnessed cables complete (main)		Comm. Ch.	1	1	1
A956/2	Battery cables complete		No. SA0903	1	1	1
S2/47	Clip (negative starter cable to dash)		1	1	1	
S2/48	Ditto (harnessed cables to rear cross member)					
			Ceased Ch. No. SA2751	2	2	2
S2/49	Ditto (harnessed cables to frame rear and sidelamp wires to wing stay)		6	6	6	
S2/50	Ditto (starter and battery cables)		10	10	10	
S2/65	Ditto (harnessed cables to wing val-	}				
	ance and Tecalemit bracket)		Comm.	2	2	2
S2/49	Ditto (harnessed cables to dash and steering)		Ch. No. SA2752	2	2	2
S2/66	Ditto (harnessed cable to dash)			2	2	2
S2/50	Ditto (main battery lead to seat pan)					
			Comm. Ch. No. SA2013	1	1	1
S2/53	Ditto (trafficator cables to body)					
			Comm. Ch. No. SA2181	1	1	1
S2/69	Ditto (headlamp cable to front splash-	}				
	er)		Comm. Ch.	3	3	3
S2/42	Ditto (dynamo cable to frame)	No. SA2752	2	2	2	
S27/18	Rubber bush (for battery and starter cables)		10	10	10	
S27/38	Ditto (tail-lamp cables to rear cross member)		1	1		

ALTERATIONS

TRAFFICATOR AND HORN CONTROLS (illustration on page 50)				
A877	Steering column control complete			
A927	Ditto (telescopic) ...	Ceased Ch. No. SA0902	1	1
		Comm. Ch. No. SA0903	1	1
		Ceased Ch. No. SA2751		
A1133	Ditto (telescopic) ...	Comm. Ch. No. SA2752	1	1
A877/1	Horn push complete ...		1	1
A877/2	Trafficator switch complete ...		1	1
A877/101	Trafficator switch lever ...	Ceased Ch.	1	1
A877/100	Steering column control ring	No. SA2751	1	1
A877/102	Cable for steering column control		1	1

Part No.	DESCRIPTION		No. Used		
			Saloon	Tourer	Four- some
A1123/1	Top cover assembly ...	Comm. Ch. No. SA2752	1	1	1
A1123/2	Horn push assembly ...		1	1	1
A1123/3	Horn push knob assembly ...		1	1	1
A1123/4	Trafficator switch lever assembly		1	1	1
A1123/5	Stator sleeve and plate assembly		1	1	1
A1123/101	Trafficator return ring ...		1	1	1

ALTERATIONS

WINGS AND STAYS (illustration on page 59)					
S80/3	Front wing O/S (primed) ...		1	1	1
S80/4	Ditto N/S (primed)				
	Ceased Ch. No. SA2773 (Coupé)		1	1	1
S80/22	Ditto N/S (with wing well) (primed)				
	Comm. Ch. No. SA2782 (Coupé)		—	1	1
S82/1	Front wing stay ...		2	2	2
S55/12	Mounting tube for ditto (bottom) ...		2	2	2
S27/35	Rubber bush for ditto ...		4	4	4
S55/13	Mounting tube for wing stay (top) ...		2	2	2
S27/36	Rubber bush for ditto ...		4	4	4
S44/31	End piece for front wing rear stay				
	Ceased Body No. 1567/7441 (Saloon)		2	2	2
S66/5	Stiffener for front wing valance ...		2	2	2
S44/39	Radiator to wing stay bracket O/S ...		1	1	1
S44/40	" " " " " N/S ...		1	1	1
S55/11	Mounting tube for ditto ...		4	4	4
S27/34	Rubber bush for ditto ...		8	8	8
S33/42	Special bolt for radiator to wing stay bracket		2	2	2
S68/5	Rubber ferrule for radiator to wing stay bracket				
	(through wing) Ceased Body No. 716/3723		2	2	2
S68/22	Ditto (through wing)				
	Comm. Body No. 717/3724		2	2	2
S45/6	Headlamp bracket ...		2	2	2
S33/55	Special bolt for ditto ...		2	2	2
S27/33	Rubber ferrule for radiator to wing stay bracket				
	(radiator end) ...		2	2	2
S80/1	Rear wing O/S (primed) ...		1	1	1
S80/2	" " N/S (primed) ...		1	1	1
S44/82	Stiffener for rear wing valance				
	Comm. Body No. 1256/4246		2	2	—

ALTERATIONS

RUNNING-BOARDS					
S71/1	Running-board O/S (primed) ...		1	1	1
S71/2	" " N/S (primed) ...		1	1	1
S37/6	Step channelling for ditto (53 $\frac{1}{2}$ " long) ...		2	2	2
S37/7	" " " " (54 $\frac{7}{8}$ " long) ...		4	4	4
S37/8	" " " " (55 $\frac{1}{2}$ " long) ...		2	2	2
S56/15	Packing strip for running-board mounting			As required	
S75/21	Rubber washer for running-board mounting				
	(thick) ...			As required	

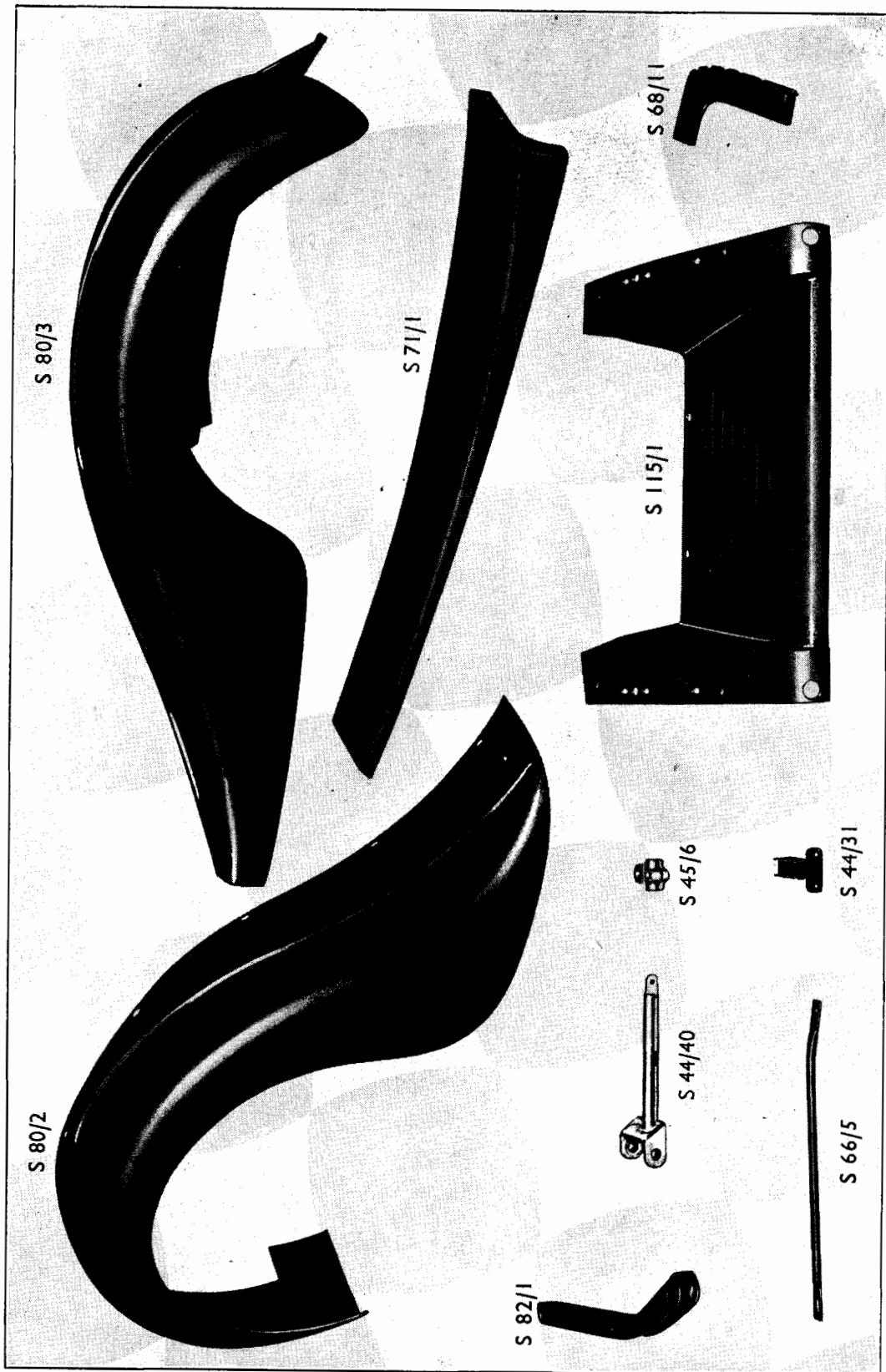
Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used		
		Saloon	Tourel	Four-some
S75/22	Rubber washer for running-board mounting (thin)			As required
S68/11	Rubber joint (front wing to running-board) O/S	1	1	1
S68/12	" " (front wing to running-board) N/S	1	1	1

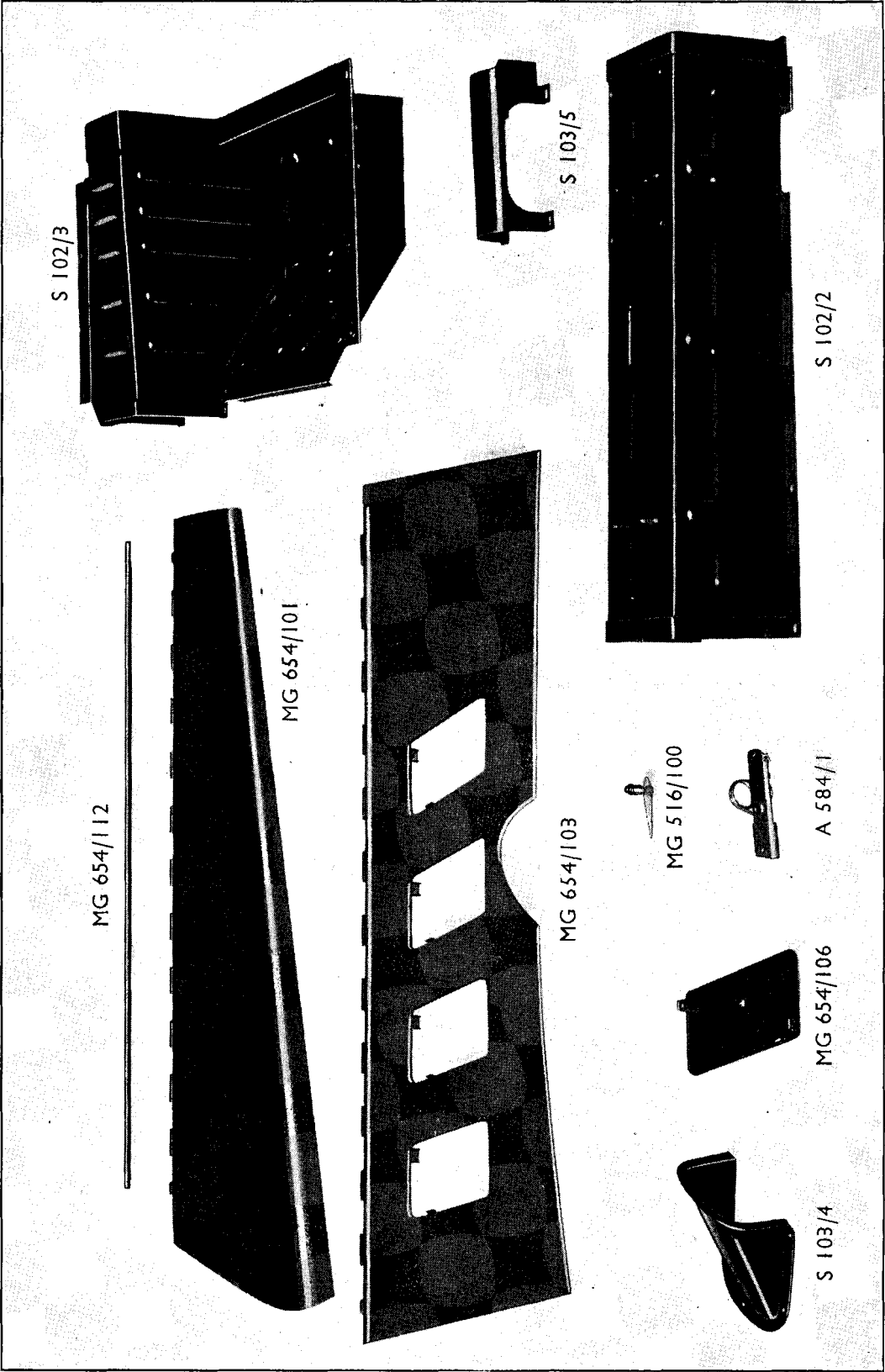
ALTERATIONS

BONNET AND FASTENERS (illustration on page 63)				
MG654	Bonnet complete (primed) (hinged louvres)			
	Ceased Body No. 1423/6276 (Saloon)	1	1	1
MG726	Ditto (primed) (fixed louvres)			
	Comm. Body No. 1424/6277 (Saloon)	1	1	1
MG654/100	Bonnet top O/S (primed)	1	1	1
MG654/101	" " N/S (primed)	1	1	1
MG654/102	Bonnet top hinge rod	1	1	1
MG654/112	C.P. cover for ditto... ..	1	1	1
MG654/1	Bonnet side complete with louvres			
	O/S (primed)	1	1	1
MG654/2	Ditto N/S (primed)	1	1	1
MG654/103	Bonnet side only O/S (primed)	1	1	1
MG654/104	" " " N/S (primed)	1	1	1
MG654/105	Louvres for bonnet side O/S			
	(primed)	1	1	1
MG654/106	Ditto N/S (primed)	1	1	1
	Comm. Body No. 923/3932 (Saloon)			
MG654/115	Louvres for bonnet side O/S			
	(primed)	1	1	1
MG654/116	Ditto N/S (primed)	1	1	1
	Ceased Body No. 1423/6276 (Saloon)			
S104/2	Handle for bonnet louvres O/S	1	1	1
S104/3	" " " " N/S	1	1	1
MG654/107	Clevis pin for " louvres"	16	16	16
MG654/108	Fibre washer for ditto	16	16	16
MG654/109	Coil spring for ditto	16	16	16
MG654/110	Check spring for louvres O/S	4	4	4
MG654/114	" " " " N/S	4	4	4
MG726/100	Bonnet side O/S	1	1	1
MG726/101	" " N/S	1	1	1
MG654/111	Bonnet side hinge rod	2	2	2
S44/51	Support for bonnet hinge rod (rear)	1	1	1
S75/20	Rubber for ditto	1	1	1
S75/19	Protectors for bonnet corners	4	4	4
S75/27	Buffer for bonnet (on wing)			
	Comm. Body No. 414/4616	4	4	4
MG516/1	Bonnet fastener with handle O/S	2	2	2
MG516/2	" " " " N/S	2	2	2
A584/1	" Bonnet fastener less handle O/S	2	2	2
A584/2	" " " " N/S	2	2	2
MG516/100	Handle for bonnet fastener O/S	2	2	2
MG516/101	" " " " N/S	2	2	2
MG693/100	Bracket for bonnet fastener (front) O/S... ..	1	1	1
MG693/101	" " " " (front) N/S... ..	1	1	1
S56/25	Mounting bracket for bonnet fastener O/S	1	1	1
S56/26	" " " " N/S	1	1	1
MG693/102	Bonnet fastener bracket (rear)	2	2	2
S56/12	Stiffening strip for bonnet fastener bracket	2	2	2
S36/8	Rubber packing for bonnet (rear) (36½" long)	2	2	2
S23/21	Rubber packing strip for bonnet (on scuttle)			
MG654/113	Washer for clevis pin (brass)	16	16	16

Please Quote Chassis, Engine and Body Numbers when ordering Parts



Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four- some
ALTERATIONS				
<p>FRONT SPLASHER (illustration on page 59)</p> <p>S115/1 Front splasher (primed) ... 1 1 1</p> <p>S107/2 Piping (front splasher to wing) ... 2 2 2</p> <p>S27/45 Rubber buffer for front splasher ... 2 2 2</p> <p>S33/72 Bolt for front splasher (Staybrite) ... 6 6 6</p>				
ALTERATIONS				
<p>BADGE BAR</p> <p>MG704 Badge bar with end brackets ... Comm. Ch. 1 1 1</p> <p>S33/66 Plug for end bracket ... No. SA0903 2 2 2</p>				
ALTERATIONS				
<p>BUMPERS</p> <p>MG666 Front bumper assembly ... Ceased Ch. No. SA0902 1 1 1</p> <p>MG705 Ditto ... Comm. Ch. No. SA0903 1 1 1</p> <p>MG766 Ditto ... Ceased Ch. No. SA1500 1 1 1</p> <p>MG666/100 Front bumper bar ... Comm. Ch. No. SA1501 1 1 1</p> <p>MG766/100 Ditto ... Ceased Ch. No. SA1971 1 1 1</p> <p>MG666/101 Top cap and bolt for bumper bar ends... 2 2 2</p> <p>MG666/102 Weight for ditto (top) ... 2 2 2</p> <p>MG666/103 Rubber washer for ditto ... 2 2 2</p> <p>MG666/104 Weight for ditto (bottom) ... 2 2 2</p> <p>MG666/105 Bottom cap for bumper bar ends ... 2 2 2</p> <p>MG666/1 Main spring for bumper complete</p> <p>MG729/1 Ditto ... Ceased Ch. No. SA1500 1 1 1</p> <p>MG766/1 Ditto ... Comm. Ch. No. SA1501 1 1 1</p> <p>S17/18 Ditto ... Ceased Ch. No. SA1971 1 1 1</p> <p>MG666/109 Silentbloc for bumper mounting ... Comm. Ch. No. SA1972 1 1 1</p> <p>MG666/110 Cover for ditto ... 2 2 2</p> <p>MG666/111 "U" clip for ditto ... 2 2 2</p> <p>MG666/112 Locking plate for ditto ... Ceased Ch. 2 2 2</p> <p>MG666/113 Bracket for pass lamp ... No. SA0902 2 2 2</p> <p>MG666/114 Rubber buffer for front bumper ... 2 2 2</p> <p>S89/21 Cup for ditto ... 2 2 2</p> <p>S98/15 Fixing stud for front bumper ... Ceased Ch. 2 2 2</p> <p>S89/25 Special washer for ditto ... No. SA0902 2 2 2</p> <p>S68/4 Fixing stud for front bumper ... Ceased Ch. 2 2 2</p> <p>S89/28 Ferrule for ditto (rubber) ... Ceased Body No. 1397/6242 2 2 2</p> <p>S68/36 Dome nut for front bumper stud ... Comm. Body 2 2 2</p> <p>S88/12 Rear bumper assembly (less support) ... No. 1398/6243 2 2 2</p> <p>MG709/1 Rear bumper bar ... 1 — 1</p> <p>MG709/104 Rear bumper bar ... 1 — 1</p>				



S 102/3

S 103/5

S 102/2

MG 654/112

MG 654/101

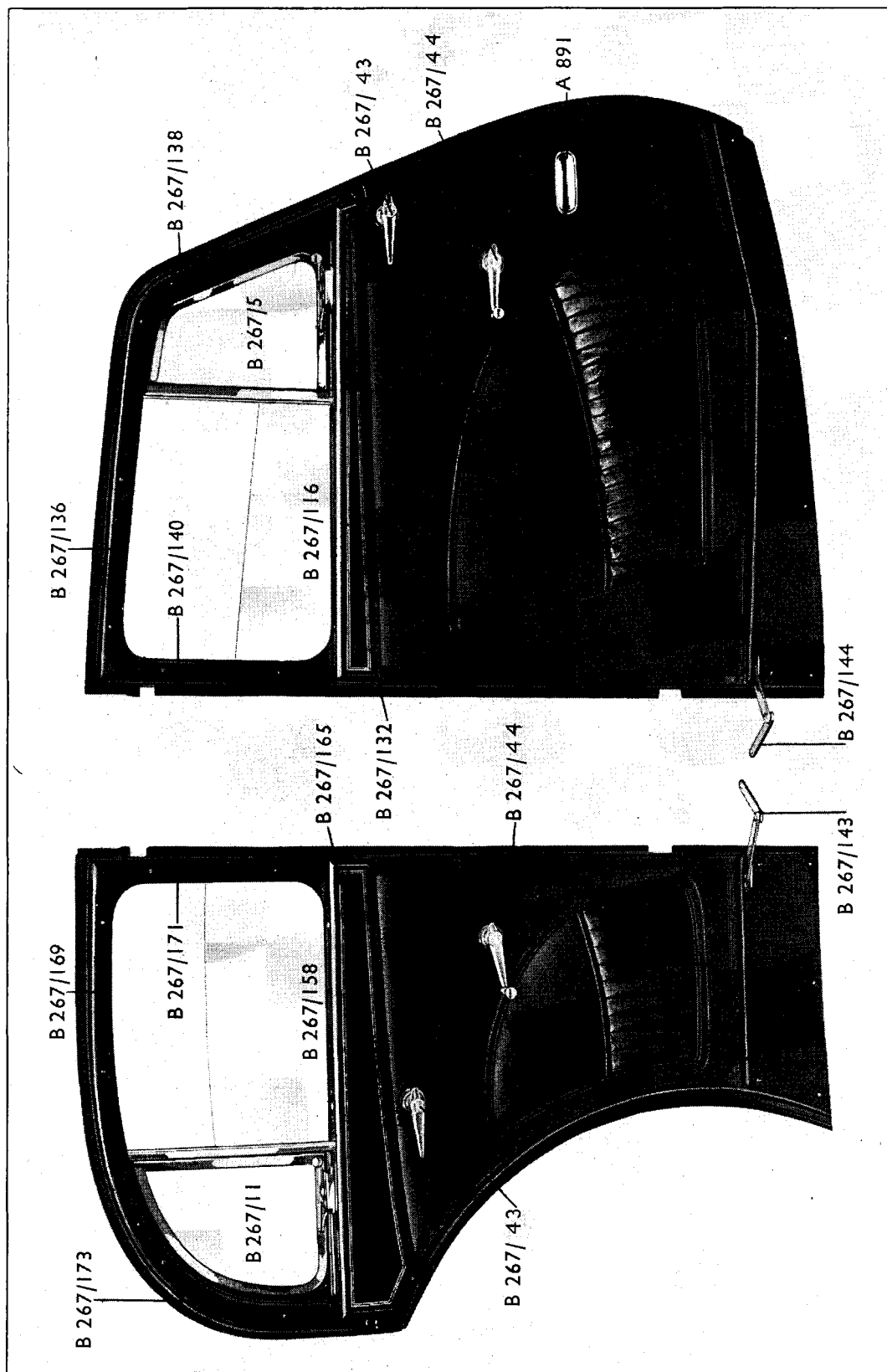
MG 654/103

MG 516/100

A 584/1

MG 654/1106

S 103/4



Part No.	DESCRIPTION	No. Used		
		Saloon	Tourer	Four some
FOOTWELL AND PROPELLER SHAFT TUNNEL (illustration on page 63)				
S102/3	Rear footwell	1	1	1
S21/22	Felt strip for ditto (rear)	1	1	1
S21/21	" " " " (sides)	2	2	2
S102/2	Propeller shaft tunnel	1	1	1
S21/19	Felt strip for ditto	1	1	1
S103/5	Carpet support tunnel (on propeller shaft tunnel)	Comm. Ch. No. SA0448	1	1
S68/19	Sorbo seal for ditto			

ALTERATIONS

BODY MOUNTING

S23/15	Dash to body jointing (top)	1	—	—
S23/16	" " " (sides)	2	—	—
S33/59	Bolt (body to dash)	8	—	—
S33/57	Countersunk screw for floorboards	17	—	—

ALTERATIONS

SALOON BODY DETAILS

FRONT DOORS, LOCKS AND HANDLES		Saloon		
B267/23	Front door lock O/S (with striker assembly)	Ceased Body No. 1935/8643	1	1
B267/24	" " " N/S (with striker assembly)			1
B267/27	Striker assembly for front door lock			2
S17/21	Rubber bush for striker			2
B267/180	Cover-plate for striker	Comm. Body No. 1845/9394	1	2
B276/5	Front door lock O/S (with striker assembly)			1
B276/6	" " " N/S (with striker assembly)			1
B271/43	Striker assembly for front door lock O/S			1
B271/44	" " " " " N/S	Ceased Body No. 1614/6350	1	1
S17/21	" Rubber bush for striker			2
B276/111	Cover-plate for striker			2
B267/103	Window regulator (front) O/S			1
B267/104	" " (front) N/S	Comm. Body No. 1268/7341	1	1
B267/111	Bottom channel for ditto			2
B267/44	Handle for window regulator with escutcheon bush and pin			2
B267/43	Door handle (inside) with escutcheon bush and pin			2
B267/110	Escutcheon for window regulator handle and inside door handle	Ceased Body No. 1614/6350	1	4
B267/397	Bush for ditto			4
B267/398	Pin for ditto			4
B267/3	Outside door handle (front) O/S (with locking barrel and key)			1
B267/114	Outside door handle (front) N/S	Comm. Body No. 1268/7341	1	1
B267/33	Outside door handle (front) O/S (with locking barrel and key)			1
B267/340	Outside door handle (front) N/S			1
A1063	Locking barrel for door handle (with key)			1
A894/100	Key for ditto	Comm. Body No. 1268/7341	1	1
B267/115	Packing for outside door handle			2
B267/116	Front door glass			2
B267/117	Channel for ditto (side)			2
B267/118	" " " (top)	Comm. Body No. 1268/7341	1	2
B267/119	Glazing rubber for ditto			2
B267/4	Front door ventilator complete O/S			1
B267/5	" " " N/S			1
B267/120	" Frame for ditto O/S	Comm. Body No. 1268/7341	1	1
B267/121	" " " N/S			1
B267/122	Glass for ditto			2
B267/123	Centre channel for ditto O/S			1
B267/124	" " " " N/S	Comm. Body No. 1268/7341	1	1
B267/125	Bracket for centre channel (top)			2
B267/126	" " " " (bottom)			2

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used
B267/127	Control lever O/S	1
B267/128	" " N/S	1
B267/129	Glazing rubber for ventilator	2
B267/130	Draught rubber for ventilator	2
B267/287	Rubber for centre channel	2
B267/288	Run rubber for centre channel... ..	2
B267/18	Slide bracket for control lever (with fibre insert)	2
B267/315	Fibre insert for ditto	2
B267/403	Screw for ditto	4
B267/399	Screw (slide bracket to ventilator)	4
B267/290	Hinge for ventilator O/S	1
B267/291	" " " N/S	1
B267/131	Front door capping O/S	1
B267/132	" " " N/S	1
B276/105	" " " O/S	1
B276/106	" " " N/S	1
B267/133	Packing fillet for ditto O/S	1
B267/134	" " " N/S	1
B267/135	Front door fillet (top) O/S	1
B267/136	" " " (top) N/S	1
B267/137	" " " (shut pillar) O/S	1
B267/138	" " " (shut pillar) N/S	1
B267/139	" " " (hinge pillar) O/S	1
B267/140	" " " (hinge pillar) N/S	1
B267/141	Front door rubber	2
B267/142	Retainer for ditto	2
A891	Ashtray (on front door)	2

Ceased Body
 No. 1935/8643
 Comm. Body
 No. 1845/9394

ALTERATIONS

REAR DOOR LOCKS AND HANDLES (illustration on page 64)		
B267/25	Rear door lock O/S (with striker assembly)	1
B267/26	" " " N/S (with striker assembly)	1
B267/27	Striker assembly for rear door lock	2
S17/21	Rubber bush for striker	2
B267/181	Cover-plate for striker O/S	1
B267/182	" " " N/S	1
B276/9	Rear door lock O/S (with striker assembly)	1
B276/10	" " " N/S (with striker assembly)	1
B271/44	Striker assembly for rear door lock O/S	1
B271/43	" " " " " N/S	1
S17/21	" Rubber bush for striker	2
B276/112	Cover-plate for striker O/S	1
B276/113	" " " N/S	1
B267/147	Window regulator (rear) O/S	1
B267/148	" " " (rear) N/S	1
B267/111	Bottom channel for ditto	2
B267/44	Handle for window regulator with escutcheon bush and pin	2
B267/43	Door handle (inside) with escutcheon bush and pin	2
B267/110	Escutcheon for regulator handle and inside door handle	2
B267/397	Bush for ditto	4
B267/398	Pin for ditto	4
B267/155	Outside door handle (rear) O/S... ..	1
B267/156	" " " (rear) N/S... ..	1
B267/341	" " " (rear) O/S... ..	1
B267/342	" " " (rear) N/S... ..	1
B267/157	Packing for outside door handle	2
B267/158	Rear door glass	2
B267/117	Channel for ditto (side)	2
B267/118	" " " (top)	2
B267/119	Glazing rubber for ditto... ..	2
B267/10	Rear door ventilator complete O/S	1
B267/11	" " " " N/S	1

Ceased
 Body No.
 1935/8643

Comm.
 Body No.
 1845/9394

Ceased Body
 No. 1614/6350
 Comm. Body
 No. 1268/7341

Part No.	DESCRIPTION	No. Used
B267/159	Frame for rear door ventilator O/S	1
B267/160	" " " N/S	1
B267/161	Glass for ditto	2
B267/162	Centre channel for ditto O/S	1
B267/163	" " " N/S	1
B267/125	Bracket for centre channel (top)	2
B267/126	" " " (bottom)	2
B267/127	Control lever O/S	1
B267/128	" " N/S	1
B267/129	Glazing rubber for ventilator	2
B267/130	Draught rubber for ventilator	2
B267/18	Slide bracket for control lever (with fibre insert)	2
B267/315	Fibre insert for ditto	2
B267/403	Screw for ditto	4
B267/399	Screw (slide bracket to ventilator)	4
B267/292	Hinge for ventilator O/S	1
B267/293	" " " N/S	1
B267/164	Rear door capping O/S	1
B267/165	" " " N/S	1
B267/400	" " " O/S	1
B267/401	" " " N/S	1
B276/109	" " " O/S	1
B276/110	" " " N/S	1
B267/166	Packing fillet for ditto O/S	1
B267/167	" " " N/S	1
B267/168	Rear door fillet (top) O/S	1
B267/169	" " " (top) N/S	1
B267/170	" " " (hinge pillar) O/S	1
B267/171	" " " (hinge pillar) N/S	1
B267/172	" " " (shut pillar) O/S	1
B267/173	" " " (shut pillar) N/S	1
B267/141	Rear door rubber	2
B267/142	Retainer for ditto	2
A1046	Ashtay (on door capping)	2
B267/278	Buffer for rear door	2
B267/279	Retainer for ditto	2

ALTERATIONS

DOOR HINGES AND CHECKS

DOOR HINGES AND CHECKS	
B267/39	Door hinge (top) complete 2
B267/40	" " (bottom) complete 2
B267/323	Hinge pin 4
B267/324	Tab washer for ditto 4
B267/381	Nut for ditto 4
B267/379	Ball for hinge pin 4
B267/380	Spring for hinge pin 4
B267/143	Door check (front O/S, rear N/S) 2
B267/144	" " (front N/S, rear O/S) 2
B267/174	Base plate for door checks 2
B267/175	Special bolt for ditto 4
B267/275	Front door tread plate O/S 1
B267/276	" " " " N/S 1
B267/277	Rear door tread plate 2

ALTERATIONS

[illegible]

Please Quote Chassis, Engine and Body Numbers in all Correspondence



Saloon

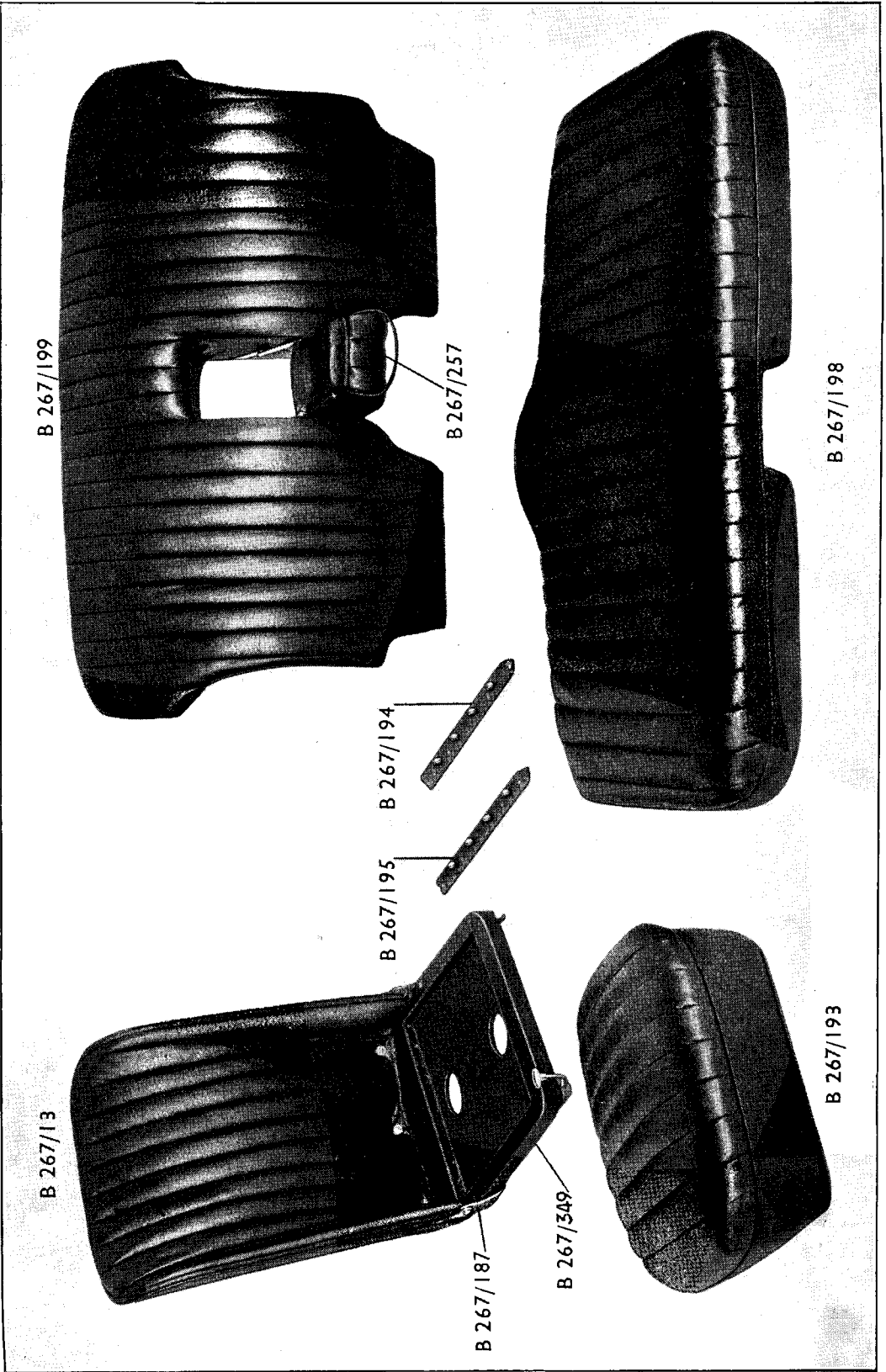
SEATS AND CUSHIONS

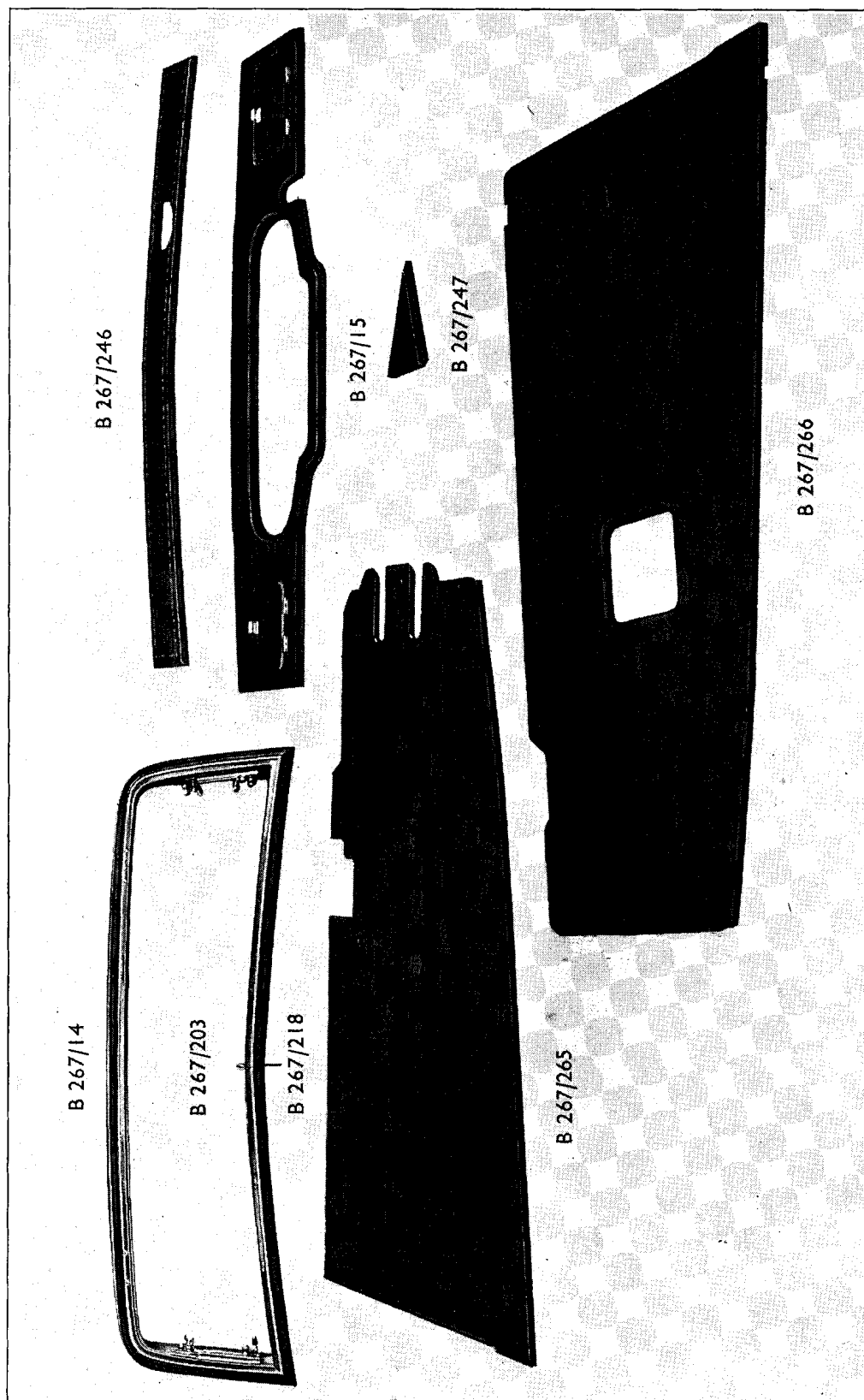
B267/12	Front bucket seat O/S complete (less cushion and airbag)	Ceased Body	1
B267/13	Ditto N/S complete (less cushion and airbag)	No. 1363/4350	1
B267/28	Ditto O/S complete (less cushion) ...	Comm. Body	1
B267/29	Ditto N/S complete (less cushion) ...	No. 1358/6201	1
B267/187	Pivot for front seat back panel O/S ...		2
B267/188	" " " " " N/S ...		2
B267/340	Seat slide channel (with locking lever) (on seat) ...		2
B267/190	" " " " (plain) (on seat) ...		2
B267/194	Roller channel for seat slides (plain) (on floor) ...		2
B267/195	" " " " (locking) (on floor) ...		2
B267/192	Front bucket seat cushion O/S ...		1
B267/193	" " " " " N/S ...		1
B267/191	Airbag for front seat back panel	Ceased Body No. 1363/4350	2
B267/196	Rear seat pan ...		1
B267/197	Cover for ditto ...		1
B267/198	Rear seat cushion (trimmed) ...		1
B267/199	Rear seat squab ...		1
B267/200	Hinge for ditto ...		2
B267/201	Head cushion ...		2
B267/306	Hook for ditto ...		2
B267/313	Rosette for ditto ...		2
B267/257	Centre arm-rest complete ...		1
B267/258	Adjusting fitting for ditto ...		1

ALTERATIONS**WINDSCREEN AND REAR LIGHT GLASS** (illustration on page 70)

B267/14	Windscreen complete with glass ...		1
B267/202	Windscreen frame ...		1
B267/203	Windscreen glass ...		1
S23/5	Glazing rubber for ditto... ..		1 lgth
B267/218	Windscreen draught excluder rubber ...		1 lgth
B267/16	Windscreen adjusting fittings complete O/S ...		1
B267/17	" " " " " N/S ...		1
B267/205	Windscreen "adjusting" bracket (on body) O/S ...		1
B267/206	" " " " (on body) N/S ...		1
B267/207	" " " " (on screen) O/S ...		1
B267/208	" " " " (on screen) N/S ...		1
B267/209	Windscreen adjusting link O/S ...		1
B267/210	" " " " " N/S ...		1
B267/211	Wing nut for ditto ...		2
B267/299	Screw for wing nut ...		2
B267/300	Dome nut for adjusting link (top) ...		2
B267/301	" " " " " (bottom) (R.H. thread) ...		1
B267/394	" " " " " (bottom) (L.H. thread) ...		1
B267/402	Washer for ditto ...		2
B267/392	Windscreen adjuster catch O/S ...		1
B267/393	" " " " " N/S ...		1
B267/302	Cup washer for ditto ...		2
B267/41	Windscreen hinge complete O/S ...		1
B267/42	" " " " " N/S ...		1
B267/382	Windscreen hinge (body portion) O/S ...		1
B267/383	" " " (body portion) N/S ...		1
B267/384	" " " (screen portion) ...		2
B267/385	Hexagon bolt (screen portion to body portion) ...		2
B267/386	Washer for ditto ...		2
B267/387	Set screw (screen portion to body portion) ...		2
B267/404	Screw (screen hinge to screen) (female) ...		2
B267/405	Washer for ditto ...		2
B267/388	Screw (screen hinge to screen) (male)... ..		2
B267/214	Windscreen aperture rubber (top) ...		1
B267/215	" " " (bottom) ...		1

Please Quote Chassis, Engine and Body Numbers when ordering Parts





Part No.	DESCRIPTION	No. Used
B267/216	Windscreen aperture rubber O/S	1
B267/217	" " " " N/S	1
B267/219	Rear light glass	1
B267/220	Rubber channel for ditto	1
B267/221	Clip for ditto	2

ALTERATIONS

LUGGAGE BOOT		
B267/285	Hinge for boot lid O/S	1
B267/286	" " " " N/S	1
B267/332	" " " " O/S	1
B267/333	" " " " N/S	1
B267/225	Arm for boot lid O/S	1
B267/226	" " " " N/S	1
B267/304	" " " " O/S	1
B267/305	" " " " N/S	1
B267/227	Budget lock for boot lid	1
B267/228	Budget lock plate	1
B267/30	Handle for boot lid (with locking barrel and key)	1
A1066	Locking barrel for ditto (with key)	1
A894/100	Key for ditto	1
B267/230	Fastener for boot lid	2
B267/232	Fastener for boot lid flap	2
B267/283	Strap staple for boot lid	4
B267/284	Rubber mat for boot	1
B267/100	Buffer for boot lid (top)	2
B267/234	Plate for ditto	2
B267/310	Buffer for boot lid (side)	2
B267/311	Plate (securing) for ditto	2
B267/312	Catch plate for ditto (on boot lid)	2
B267/273	Floor fixing bolt (in boot)	2
B267/274	Special washer for ditto	2

ALTERATIONS

SLIDING ROOF		
B267/236	Locking device for sliding roof...	1
B267/237	Handle for ditto	1
B267/303	Screw for handle	1
B267/238	Moulding for sliding roof	1
B267/239	Sliding roof guide O/S	1
B267/240	" " " " N/S	1
B267/241	Sliding roof runner	2
B267/242	Fibre packing for sliding roof (long)	1
B267/243	" " " " (short)	2
B267/244	Rubber for sliding roof	2
B267/280	Fillet for sliding roof (front)	1
B267/281	" " " " (rear)	1
B267/282	" " " " (sides)	2

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.		DESCRIPTION		No. Used
B267/321	Drip way	O/S	...	Saloon
B267/322	"	N/S	...	1
B267/347	"	O/S	...	1
B267/348	"	N/S	...	1

ALTERATIONS

FACIA BOARD (illustration on page 70)				
B267/15	Facia board (drilled) (with glove pocket lids)			
B267/34	Ditto	1
B267/45	Ditto	1
B267/251	Glove pocket lid	O/S	...	1
B267/328	"	N/S	...	1
B267/344	"	O/S	...	1
B267/345	"	N/S	...	1
S25/6	Hinge for glove pocket lid	2
B267/252	Knob for glove pocket lid	2
B267/253	Catch for glove pocket lid	2
B267/249	Glove pocket	O/S	...	1
B267/250	"	N/S	...	1
B267/246	Capping for screen rail	1
B267/309	"	"	"	1
B267/346	"	"	"	1
B267/407	"	"	"	1
A1046	Ashtray (on screen rail)	2

ALTERATIONS

FLOORBOARDS AND CARPETS (illustration on page 70)				
B267/265	Floorboard	O/S	...	1
B267/266	"	N/S	...	1
B267/267	Carpet (front)	O/S	...	1
B267/268	"	(front) N/S	...	1
B267/269	Carpet on remote control (for use with one piece remote control)	1
B267/307	"	"	"	1
B267/270	Carpet on propeller shaft tunnel (for use with direct engagement gearbox)	1
B267/308	Ditto (for use with synchromesh gearbox)	1
B267/271	Carpet under front seat and in rear footwell	2
B267/272	Heel board carpet	1
B220/109	Rubber mat for O/S front carpet	1
S68/10	Gearbox rubber cover	1

ALTERATIONS

Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.		DESCRIPTION		No. Used
				Satoon
BODY INTERIOR FITTINGS				
A888	Roof-lamp complete	1
A888/100	Glass for roof-lamp	1
A1045	Roof-lamp complete	1
A1045/100	Glass for roof-lamp	1
S20/8	Bulb for roof-lamp	1
A889	Switch for roof-lamp	1
A890	Ashtray (on arm-rest)	...	Ceased Body No. 1614/6350	2
A831	Sun visor (end fixing)	2
A1039	" " (centre fixing) (fawn)	2
A1040	" " (centre fixing) (blue)	2
A1039/100	Sun visor shield (centre fixing) (fawn)	2
A1040/100	" " (centre fixing) (blue)	2
A1039/101	Bracket for sun visor (centre fixing)	2
B267/259	Rear blind	1
B267/260	Pulley for blind cord	2
B267/261	Operating slide for blind	1
A887	Trafficators...	2
S20/20	Bulb for ditto	2

ALTERATIONS

SCUTTLE VENTILATOR				
B267/38	Control assembly for scuttle top ventilator	1
B267/367	Clevis pin for ditto	1
B267/368	Knob for ditto	1
B267/363	Bracket for control assembly	1
B267/408	Sealing rubber for top ventilator lid	1

ALTERATIONS

FOURSOME BODY DETAILS				
DOORS, LOCKS, HANDLES AND HINGES				
B274/1	Door lock O/S (with striker)	1
B274/2	" " N/S (with striker)	1
B274/104	Striker for door lock	2
B274/105	Door handle (outside) O/S	1
B274/3	Door handle (outside) N/S (with locking barrel and key)	1
B267/33	" " (outside) O/S (with locking barrel and key)	1
B267/340	Door handle (outside) N/S	1
A1063	Locking barrel for door handle (with key)	1
A894/100	Key for ditto	1
B274/8	Door handle inside (plain)	2
B267/43	" " " (with M.G. monogram)	2
B267/110	Escutcheon for ditto	2
B267/397	Bush for ditto (rubber)	2
B267/398	Pin for ditto	2
B274/106	Window winder handle	2
B274/107	Door glass	2
B274/108	Channel for ditto (front) O/S	1
B274/158	" " " (front) N/S	1
B274/109	" " " (rear hinged) O/S	1
B274/159	" " " (rear hinged) N/S	1

Please Quote Chassis, Engine and Body Numbers in all Correspondence

Part No.	DESCRIPTION	No. Used
		Foursome
B274/110	Door hinge (top) O/S ...	1
B274/111	" " (top) N/S ...	1
B274/112	" " (centre) O/S ...	1
B274/113	" " (centre) N/S ...	1
B274/114	" " (bottom) O/S ...	1
B274/115	" " (bottom) N/S ...	1
B274/161	Door hinge pin ...	6
B274/116	Door check strap ...	2
B274/117	Cover for ditto ...	4
B274/118	Door pull ...	2
B274/120	Arm-rest (on door) ...	2
B274/121	Adjusting fitting for ditto ...	2
B274/160	Knurled nut for ditto ...	2
B274/122	Door buffer (top) ...	2
B274/123	" " (bottom) ...	2
B274/124	Shoe for ditto ...	2
B274/125	Catch plate for ditto ...	2

ALTERATIONS

FACIA, WINDSCREEN AND HOOD		
B274/6	Facia board (with glove pocket lids) ...	1
B274/135	Lid for glove pocket O/S ...	1
B274/136	" " " " N/S ...	1
B274/126	Windscreen frame ...	1
B274/4	Windscreen adjuster assembly O/S ...	1
B274/5	" " " " N/S ...	1
B274/127	Windscreen glass ...	1
B274/128	Hood side support O/S ...	1
B274/129	" " " " N/S ...	1
B274/157	Nut for ditto ...	4
B274/132	Hood to screen wing nut ...	2
B274/133	Pull for hood ...	2
B274/156	Rear light glass ...	1

ALTERATIONS

SEAT FITTINGS		
B274/137	Seat slide (on seat) (plain) ...	1
B274/138	" " (on seat) (locking) ...	1
B274/139	" " (on floor) (plain) ...	1
B274/140	" " (on floor) (locking) ...	1

ALTERATIONS

LUGGAGE BOOT		
B274/141	Adjustable stay for boot lid O/S ...	1
B274/142	" " " " N/S ...	1
B274/143	Wing nut for ditto ...	2
B274/144	Locking device for boot lid ...	1
B274/145	Catch plate for ditto ...	2

Please Quote Chassis, Engine and Body Numbers when ordering Parts

Part No.	DESCRIPTION		No. Used
B274/7	Handle for boot lid (with locking barrel and key)	Ceased	1
B267/30	" " " (with locking barrel and key)	Comm.	1
A1066	Locking barrel for ditto (with key)		1
A894/100	Key for ditto		1

ALTERATIONS

	TOOL KIT (illustration on page 76)	Saloon	Tourer	Foursome
S78/16	Tool roll	1	1	1
S78/2	Tappet spanner	1	1	1
S78/3	Tappet feeler gauge (.015")	1	1	1
S78/4	Spanner for cylinder head nuts	1	1	1
P330/141	Box spanner ($\frac{3}{16}" \times \frac{1}{4}"$)	1	1	1
P330/140	" " ($\frac{5}{16}" \times \frac{3}{8}"$)	1	1	1
S78/5	" " ($\frac{7}{16}" \times \frac{1}{2}"$)	1	1	1
P330/110	Tommy bar for ditto	1	1	1
S78/6	Double-ended spanner ($\frac{3}{16}" \times \frac{1}{4}"$)	1	1	1
S78/7	" " ($\frac{5}{16}" \times \frac{3}{8}"$)	1	1	1
S78/8	" " ($\frac{7}{16}" \times \frac{1}{2}"$)	1	1	1
P330/104	Pliers	1	1	1
S78/9	Screwdriver	1	1	1
S78/10	Oilcan	1	1	1
P330/130	Hammer	1	1	1
P330/117	" (copper headed)	1	1	1
S78/11	Tyre valve tool	1	1	1
S78/12	Distributor screwdriver (with feeler gauge)	1	1	1
A1074	Grease gun	1	1	1
A1135	" " (hydraulic)	1	1	1
S78/13	Wrench for Lockheed bleeder screw	1	1	1
S78/15	Drain and tube for Lockheed system	1	1	1
S78/22	Tyre pump	1	1	1
MG679/36	Starting handle	1	1	1
MG679/508	" " (Comm. Ch. No. SA1501)	1	1	1
S78/17	Tool for rear axle oil filler	1	1	1
P330/126	Tyre levers	2	2	2

ALTERATIONS

Telephone :
251 Abingdon

Telegrams :
"Emgee," Abingdon



Chairman **VISCOUNT NUFFIELD, G.B.E.**
Vice-Chairman **SIR MILES THOMAS, D.F.C.**
Managing Director **H. A. RYDER**